Fuji Electric

Instruction Manual

FLAMEPROOF TYPE ZIRCONIA OXYGEN ANALYZER CONVERTER

TYPE: ZKME

INZ-TN1ZKMEc-E Fuji Electric Co., Ltd.

PREFACE

We are grateful for your purchase of Fuji Flameproof Type Zirconia Oxygen Analyzer converter (ZKME).

- First read this instruction manual carefully until an adequate understanding is acquired, and then proceed to installation, operation and maintenance of the converter. Improper handling may result in accidents or injury.
- The specifications of this converter will be changed without prior notice for further product improvement.
- Modification of this converter is strictly prohibited unless a written approval is obtained from the manufacturer. Fuji will not bear any responsibility for a trouble caused by such a modification.
- This instruction manual shall be stored by the person who actually uses the converter.
- After reading through the manual, be sure to keep it near at hand for future reference.
- This instruction manual should be delivered to the end user without fail.

Manufacturer:	Fuji Electric Co., Ltd.
Type:	Described in the nameplate put on the main body
Date of manufacture:	Described in the nameplate put on the main body
Product nationality:	Japan

- Related instruction manual
  Flameproof Type Zirconia Oxygen Analyzer converter (Type: ZFKE)·····INZ-TN5ZFKE-E

Issued in May, 2009
Rev. 1st edition April, 2011
Rev. 2nd edition May, 2014
Rev. 3rd edition Nov, 2017

SAFETY PRECAUTIONS

First of all, read this "SAFETY PRECAUTIONS" carefully, and then use in the correct way.

- Be sure to observe the instructions shown below, because they describe important information on safety. Those safety precautions are ranked in 3 levels, "DANGER", "CAUTION" and "PROHIBITION".

DANGER	If operation is incorrect, a dangerous situation may occur, resulting in death or serious injuries.
CAUTION	If handled wrongly, a dangerous situation may occur, and medium trouble or slight injury may be caused and only property damage may be caused.
PROHIBITION	Items which must not be done are noted.

- The items noted under "⚠ **CAUTION**" may also result in serious trouble depending on circumstances. All the items are important and must be fully observed.

Caution on installation and transportation	
DANGER	• Although this is explosion-proof type, do not use it in the place where explosive gases always exist (zone 0) to prevent explosion, fire or other serious accidents.
CAUTION	• This unit should be installed in a place which conforms to the conditions noted in the instruction manual. Otherwise, it may cause electric shocks, fire, failure or malfunction of the unit. • During installation work, care should be taken to keep the unit free from entry of cable chips or other foreign objects. Otherwise, it may cause fire, failure or malfunction of the unit. • For installation, observe the rule on it given in the instruction manual and select a place where the weight of converter can be endured. Installation at an unsuited place may cause turnover or fall and there is a risk of injury. • Be sure to wear gloves when handling the unit. Bare hands may invite an injury. • Before transport, fix the door so that it will not open. Otherwise, the door may be separated and fall to cause an injury.

Cautions on wiring	
CAUTION	• Be sure to turn off all the power before performing wiring. Otherwise electric shock may result. • Be sure to perform class D grounding work. Otherwise, electric shock or failure may result. • Select a proper wiring material that satisfies the ratings of the instrument. Otherwise, electric shock or fire may result. • Connect power source of correct rating. Connection of a power source of incorrect rating may lead to a risk of fire.

Cautions on use	
DANGER	• If unusual smell or sound has been produced, immediately stop the instrument. Any discharge produced may cause a fire.
CAUTION	• Leaving the converter unused for a long time or restarting it after disuse requires procedures different from normal operation or suspension procedures. Be sure to follow the instructions in each instruction manual. Otherwise, intended performance may not be achieved, or accidents or injury may result. • Do not operate the converter for a long time with its door left open. Otherwise, dust, foreign matter, etc. may stick on internal walls, thereby causing failure.
PROHIBITION	• Do not touch the input/output terminals with metal or finger. Otherwise, failure, electric shock or injury may result.

Caution on maintenance and inspection	
CAUTION	• Before maintenance and check, be sure to turn off the main power supply and wait until the detector is cooled adequately. Otherwise, you may suffer a burn. • Before removing the detector from the flue for maintenance and check, make sure the furnace is stopped. Otherwise, you may suffer a burn. • Before working, take off a wrist watch, finger ring or the like metallic accessories. And never touch the instrument with a wet hand. Otherwise, you will have electric shocks. • If the fuse is blown, eliminate the cause, and then replace it with the one of the same capacity and type as before. Otherwise, it may cause electric shocks or failure.

Others	
CAUTION	• If the cause of a failure cannot be identified by referring to the instruction manual, be sure to contact your dealer or Fuji's technician in charge of adjustment. Disassembling the instrument carelessly may result in electric shock or injury. • Do not use a replacement part other than specified by the instrument maker. Otherwise, adequate performance will not be provided. Besides, an accident or failure may be caused. • Replacement parts such as a maintenance part should be disposed of as incombustibles.

Electrical Safety:
Overvoltage category
; II power supply input
; I relay interfaces
(IEC1010-1)
External overcurrent protective device
; 10A
Equipment interfaces are safety separated (SELV)

Contents

CHECKING OF CONTENTS OF THE PACKAGE

- Check that all of the following are contained in the delivered package.

(1) Flameproof Type Zirconia Oxygen Analyzer converter main unit 1 unit
(2) Accessories 1 set (Refer to the table below.)

Table 1 Standard accessories

No.	Item	Quantity	Remarks
1	Tube type fuse (250 V T 0.5 A)	2	For main unit (F1)
2	Tube type fuse (250 V T 2.5 A)	2	For heater (F2)
3	Instruction manual	1	The “Japanese,” “English” or “Chinese” manual is attached. (As specified)
4	Communication Manual	1	The instruction manual of “MODBUS” is attached. (As specified)
5	Mounting bracket	1 set	The “panel attachment bracket” and “pipe attachment bracket” are attached. (As specified)
6	Hexagon wrench	1	
7	Equipments for calibration gas	1 set	Selector valve, Flowmeter (as specified)

STORAGE CONDITIONS

Store the unit in a location that meets the following conditions:

(1) Vibration, dust, dirt, and humidity are minimal.
(2) A place not subjected to radiated heat from a heating furnace, etc.
(3) The atmosphere is non-corrosive.
(4) A place where ambient temperature and humidity are –30 to +70°C (non condensing) and 95% RH or less.

1. GENERAL

This manual describes the installation, operation, and the maintenance of the zirconia oxygen analyzer converter. Read it carefully before using the converter. For the detector, flow guide tube and ejector used with the converter, refer to relevant instruction manuals.

1.1 Direct insertion type zirconia oxygen analyzer

The direct insertion type zirconia oxygen analyzer consists of a direct insertion type zirconia detector (type ZFKE) and converter (type ZKME).
The analyzer intended for the measurement of oxygen concentration in exhaust gas is used for combustion control.

Caution

Power voltage for the converter must conform to that for the detector to be connected. Don't use any power voltage different from the power specifications of the detector. Otherwise it may result in damage to the detector.

100/120V AC50/60Hz for ZFKER□1
200/240V AC50/60Hz for ZFKER□3

1.2 Description of flameproof

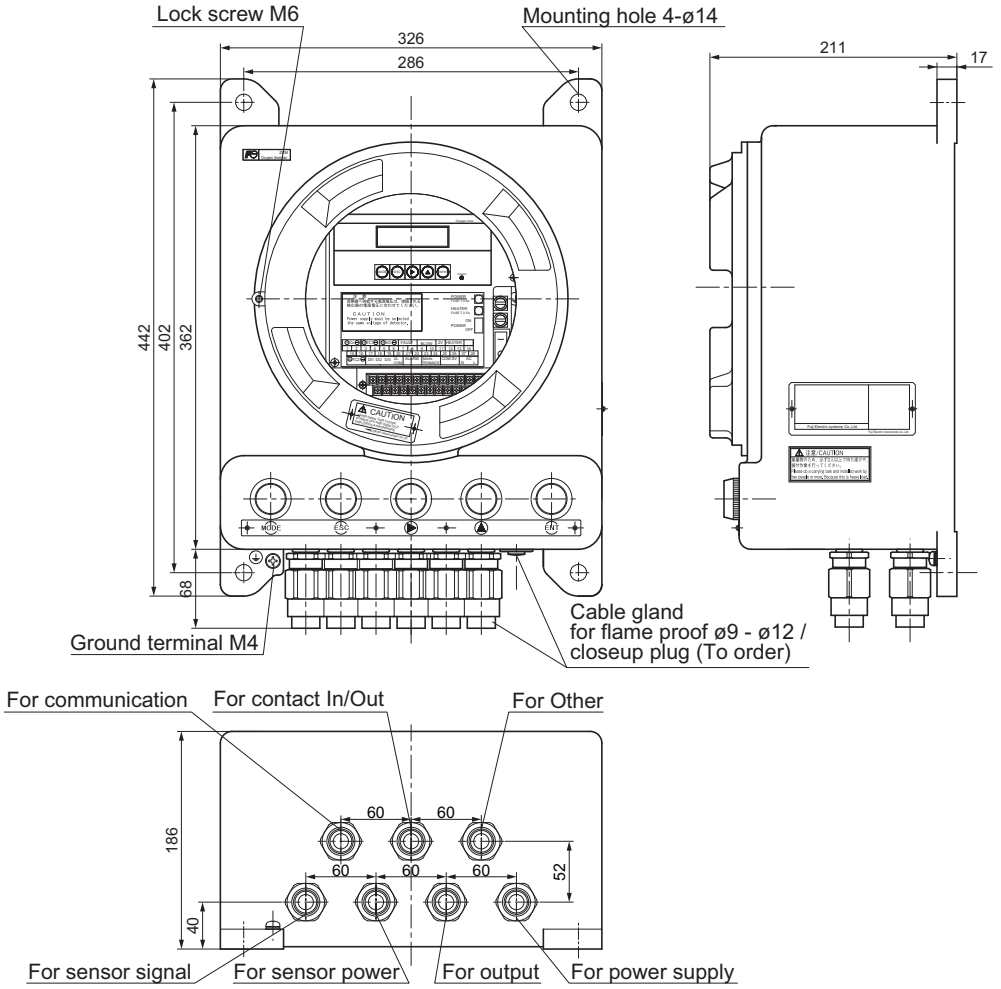
Flameproof is the unit that has passed the test conducted by the public institution as an flameproof-structured instrument.
A test certificate and a name plate including necessary specifications for the purpose of explosion-proof are attached to such an accepted unit.
Confirm them and use the unit according to those contents.
On the name plate for instrument of flameproof, the 17th digit of type code, either with N for China or T for Japan, is stated.
The certification mark by public institution is also attached.

2. OPERATING PARTS AND THEIR FUNCTIONS

2.1 External appearance

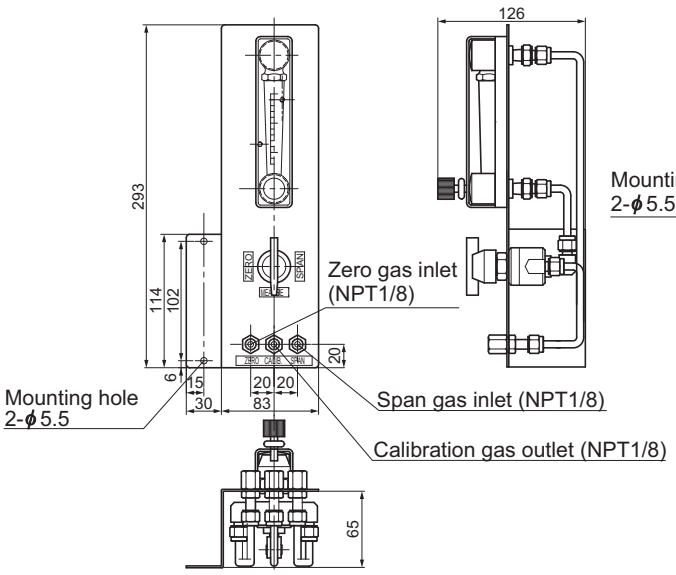
2.1.1 Outline Drawing

ZKME

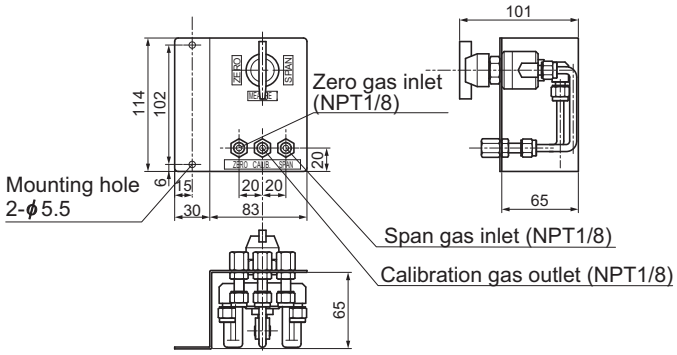


<Option>

Selector valves + flowmeter (In case of 11th digit code “2”)

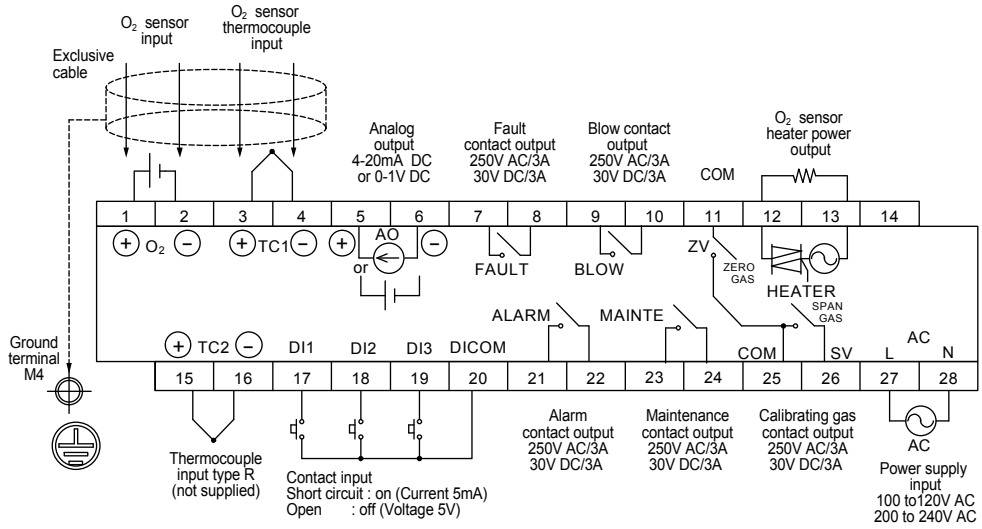


Selector valves (In case of 11th digit code “1”)



2.1.2 Terminal block

EXTERNAL TERMINAL (TM1) /M3



COMMUNICATION TERMINAL (TM2) /INSERTION TERMINAL

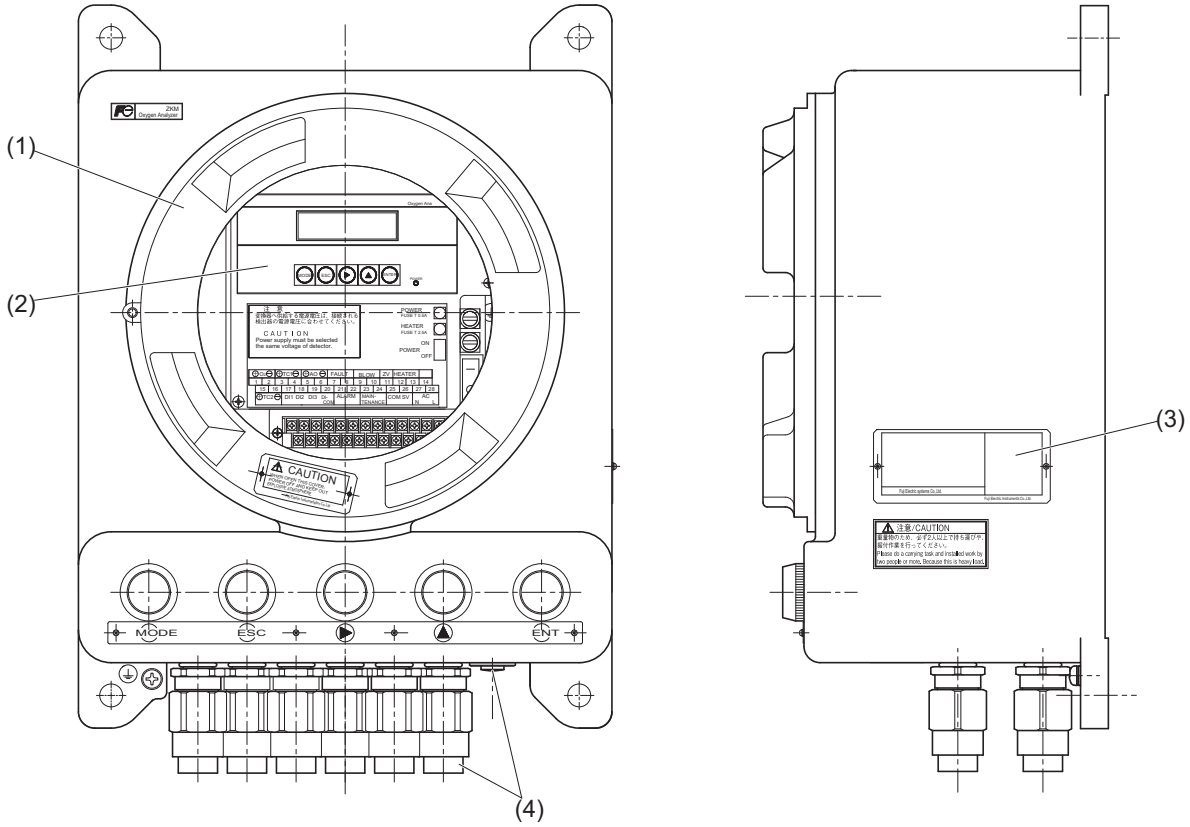
	Terminal number			Remarks
	1	2	3	
RS232C	TXD	RXD	GND	Standard
RS485	TRX+	TRX–	GND	Option

Note 1) The heater power supply is the same as the converter power supply.

Note 2) Be sure to connect the shield of the cable to the ground in the main body.

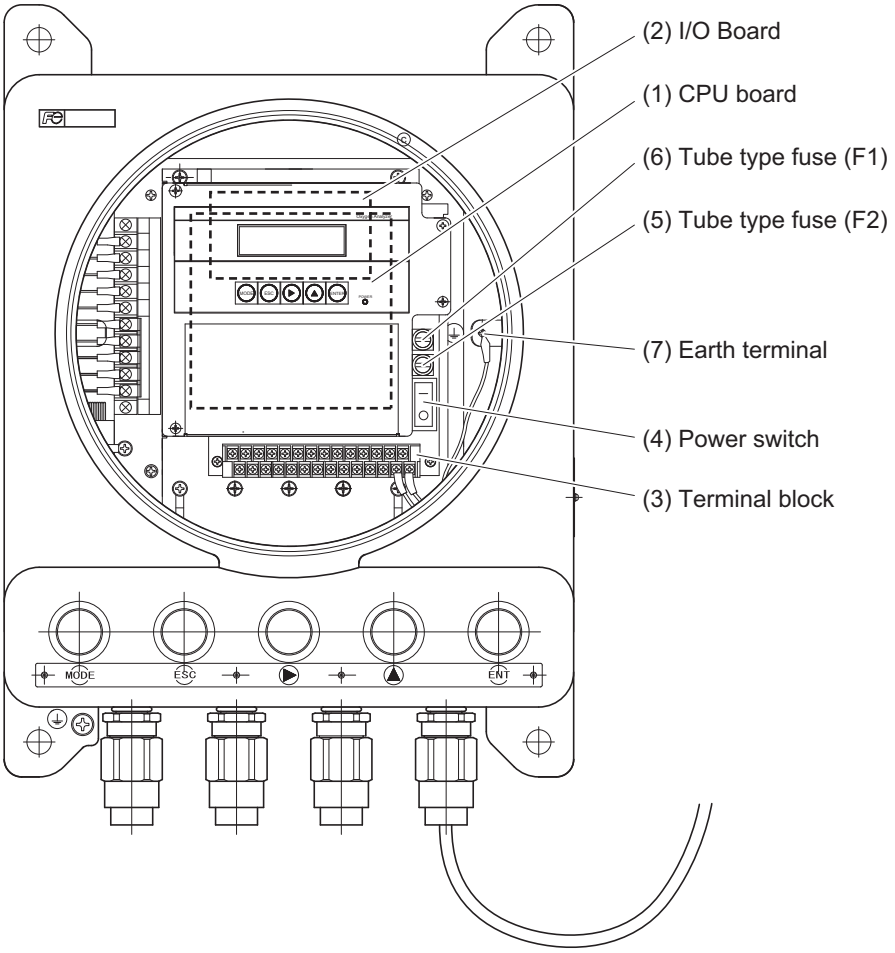
2.2 OPERATING PARTS AND THEIR FUNCTIONS

2.2.1 External appearance



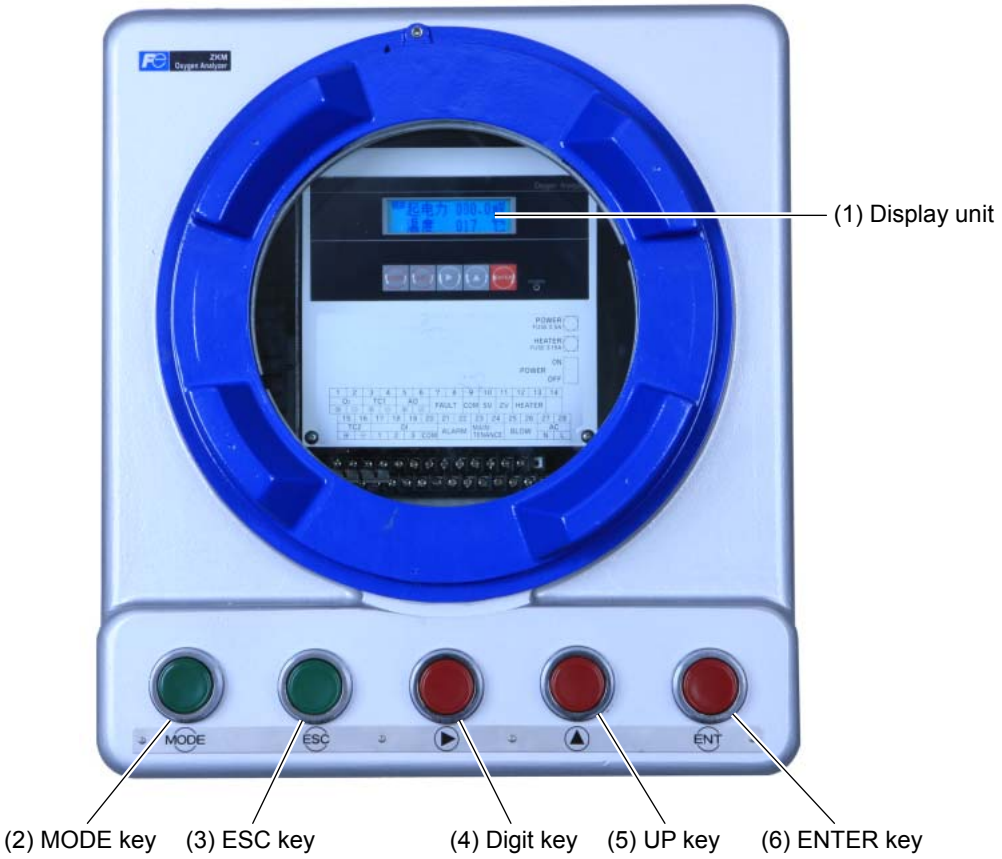
Name	Explanation
(1) Cover	Glass cover.
(2) Display/operation panel	Displays or operates the concentration values or setting values.
(3) Specification nameplate	Displays the equipment identification number, specifications or the like.
(4) Cable gland	The wiring hole for the power wire and output line.

2.2.2 Internal constitution



Name	Explanation
(1) CPU board	The liquid crystal display and the memory circuit are installed.
(2) I/O Board	The input / output circuit and the power circuit are installed.
(3) Terminal block	Terminal block for various input / output signals.
(4) Power switch	Turns ON/OFF this converter. (“-” : OFF, “○” : ON)
(5) Tube type fuse (F2)	Fuse for the heater. (250 V T 2.5A)
(6) Tube type fuse (F1)	Fuse for the main unit. (250 V T 0.5A)
(7) Earth terminal	Used as frame gland. (FG)

2.3 Description on display/operation panel



Name	Explanation
(1) Display unit	Displays the concentration value and setting values.
(2) MODE key	Used to switch measurement display and mode display.
(3) ESC key	Used to return to the previous screen or exit the setting.
(4) Digit key	Used to change the setting values.
(5) UP key	
(6) ENTER key	Used to determine the setting values.

3. INSTALLATION

DANGER

- Although this unit is the explosion-proof type, do not use it in the place (zone 0) where explosive gases are always exist. Otherwise serious accidents such as explosion or fire may result.

CAUTION

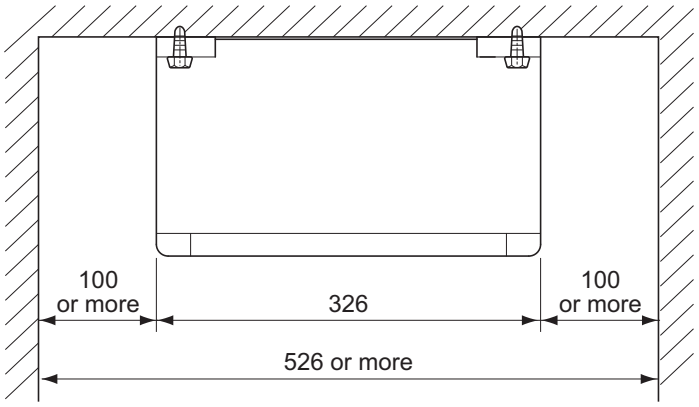
- For installation, observe the rule on it given in the instruction manual and select a place where the weight of converter can be endured. Installation at an unsuited place may cause turnover or fall and there is a risk of injury.
- Before transport, fix the door so that it will not open. Otherwise, the casing may be separated and fall to cause an injury.
- During installation work, care should be taken to keep the unit free from entry of cable chips or other foreign objects. Otherwise, it may cause fire, failure or malfunction.

3.1 Installation site

Install the converter in a place that satisfies the following conditions.

(1) Space for periodic inspection and wiring work is available.
(2) Vibration, dust, dirt, and humidity are minimal.
(3) A place not subjected to radiated heat from a heating furnace, etc.
(4) The atmosphere is non-corrosive.
(5) Away from electrical devices that may cause noise trouble (such as motor and transformer), and equipment that may cause electromagnetic or electrostatic induction trouble.
(6) A place where ambient temperature and humidity are -20 to +55°C and 95%RH or less.

Secure at least 100 mm of space between the converter and nearby wall. Also secure a space of opening the front cover for maintenance.
Secure a cable wiring space under the case.

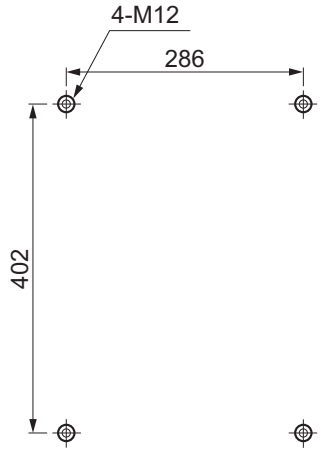
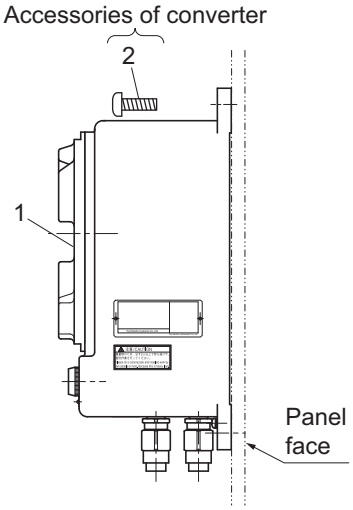


Unit : mm

3.2 How to install the converter

3.2.1 Converter

Unit: mm

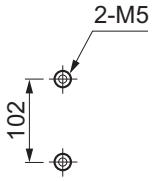
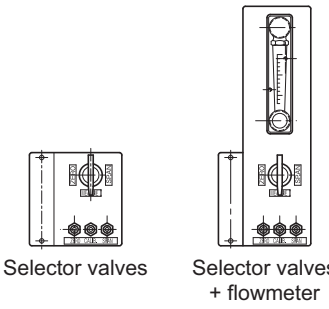
Mounting dimensions	Mounting
	

No.	Name	Quantity
1	Converter	1
2	Hexagon bolt (M12×50)	4

Code	Standard tightening torque
M12	42 N·m

3.2.2 Selector valves and flowmeter (as specified)

Unit: mm

Mounting dimensions	Mounting
	

No.	Name	Quantity
1	Selector valves + flowmeter	1
2	Pan head screw (M5)	2

Code	Standard tightening torque
M5	3.0 N·m

4. WIRING AND PIPING

⚠ CAUTION

⚠ : Wiring work must be carried out with all power supplies turned off. Otherwise electric shock may result.

⏚ : Be sure to ground the Converter. (Class D grounding)

4.1 Before wiring

(1) Power voltage for the converter must conform to that for the detector to be connected.

(2) Power supply wiring
- Use 1.25sq 600V vinyl insulated cable (JISC3307) or equivalent as power supply cable.
- Use the main ground wire longer than the L1 and L2 lines.
- Fix the part of the AC cable sheath that is more inner than the cord bushing by 3 mm or more.
- Use a solderless terminal for the end of the AC cable. For the main ground wire, use the solderless terminal whose core wire and sheath are caulked separately (double caulking).
- Connect the ground wire to the following:
  M4 screw / round terminal of the main ground wire / tooth lock washer / casing

(3) For the reason of protection against injury, as necessary, provide adequate protection of the dedicated cables (4-core signal cable and 2-core heater cable), which connect the detector and converter, and power cable using wire protection tube, etc. Separate the signal cable from the power cable (noise prevention).

(4) Install the signal cable as far as possible (30cm or more) from the heavy current lines to prevent induced noise. Also, always ground a shield.

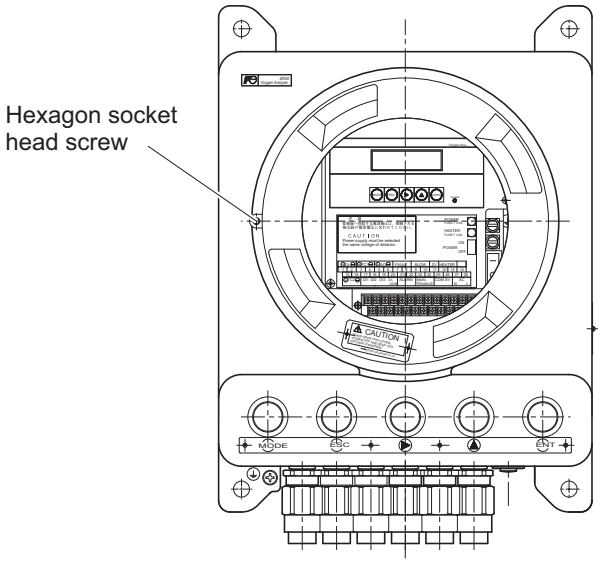
Note) For connection of the lines to the external terminals, use of ring crimp solderless terminal with insulation sleeve is recommended.

(5) In the case of wiring work at the zone 1, take an appropriate prevention countermeasure against gas flow to prevent explosive gas being flown into the zone 2 or unclassified area through a kind of duct or protection tube. When connecting 2 cables, and connecting a cable and a cable covered with metal tube for flameproof, use a flameproof-structured box.

4.2 Wiring to terminals

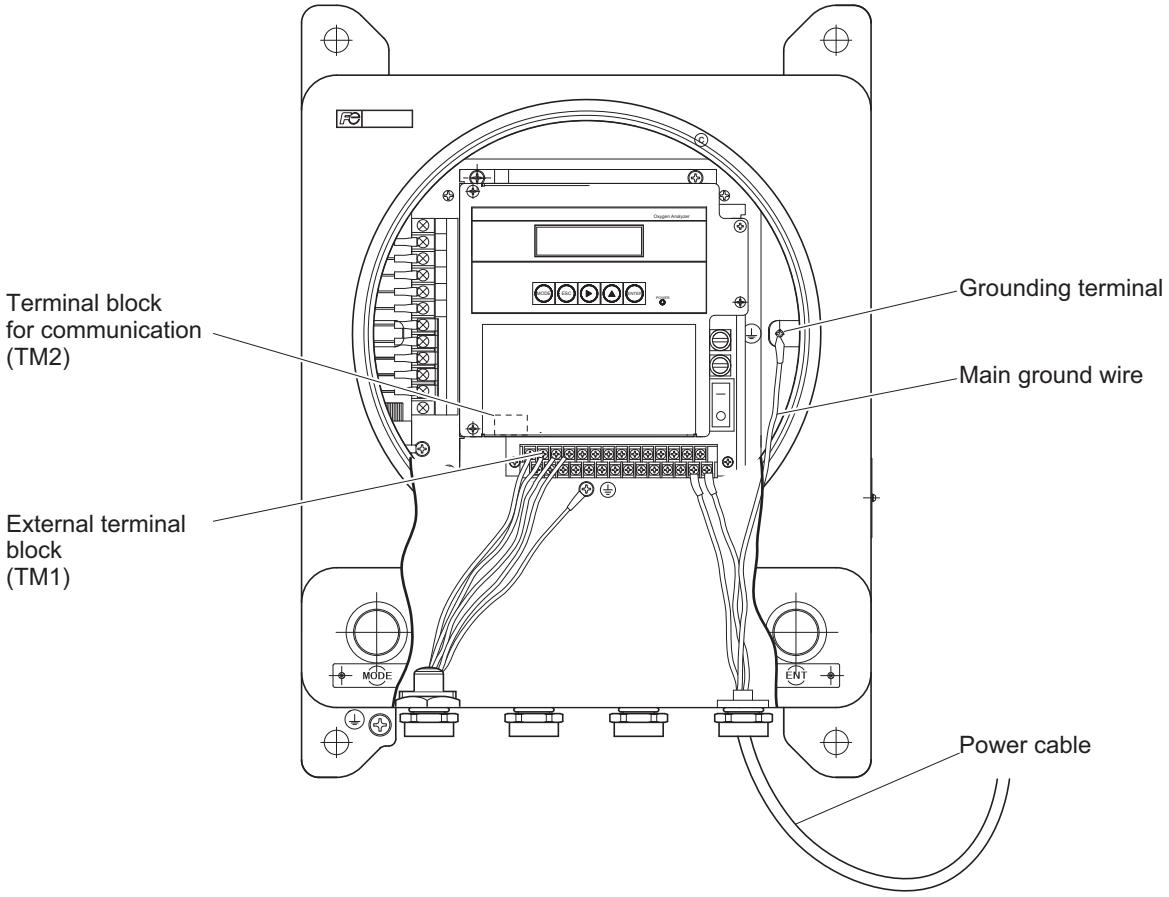
4.2.1 How to open the cover

Loosen the hexagon socket head screw, and then rotate the cover to open.
(Use the supplied hexagon wrench.)



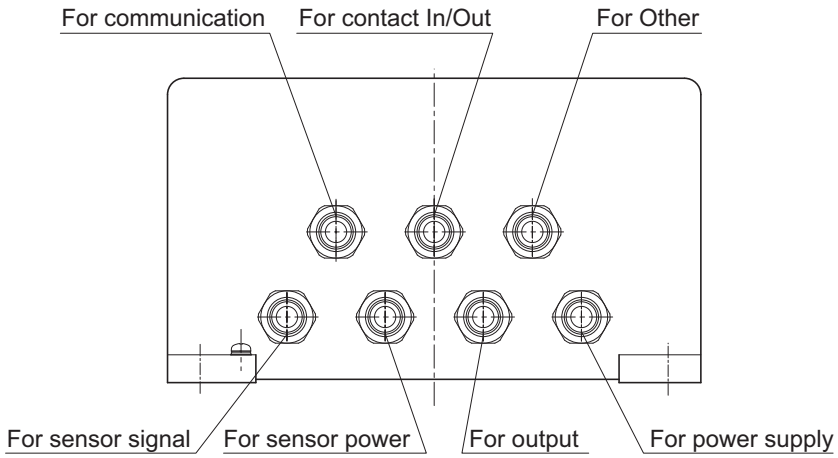
4.3 Wiring to terminals

4.3.1 O_2 sensor input / Input method of O_2 sensor thermocouple



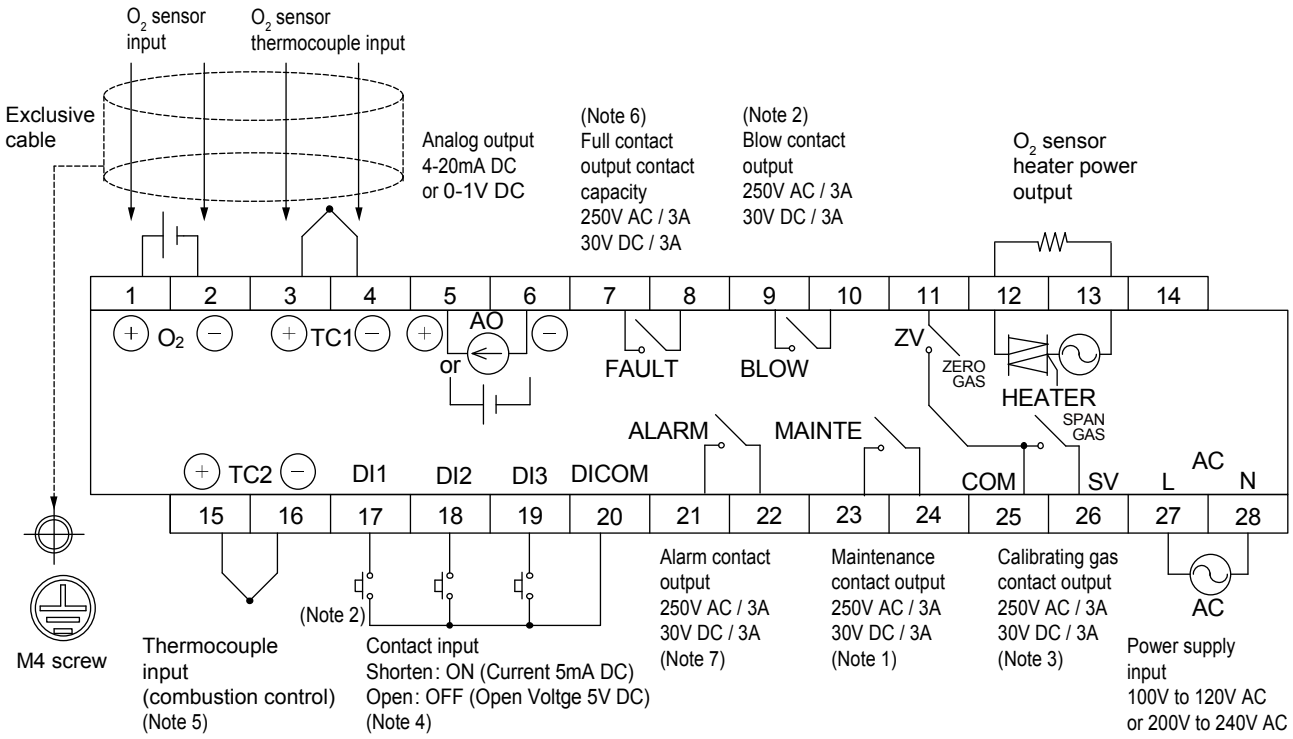
Note 1: Fix the exclusive cable (O_2 sensor input / O_2 sensor thermocouple input) with the cable gland so that its sheath is 10 mm or less.
When attaching the nut, turn it by hand until it does not move and then tighten it with a spanner by about 1/4 turn.

4.3.2 Cable gland and input and output lines



4.3.3 Allocation of the terminal block

External terminal (TM1) / M3 screw



Communication terminal (TM2)

1	2	3

	Terminal number			Remark
	1	2	3	
RS232C	TXD	RXD	GND	Standard
RS485	TRX+	TRX–	GND	Option

(Note 1) 23 — 24 •••• Closed during calibration, blow down, sensor diagnosis, PID auto tuning or sensor recovery of detector.

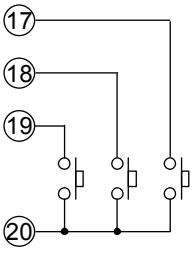
(Note 2) 9 — 10 •••• Closed during blowdown of detector. (option)

(Note 3) 25 — 11 •••• Closed during zero calibration.

25 — 26 •••• Closed during span calibration.

Contact capacity: 250V 3A (resistance load)

(Note 4)



•••• For various contact input (No-voltage contact)

(Note 5) 15 — 16 •••• R-type thermocouple input

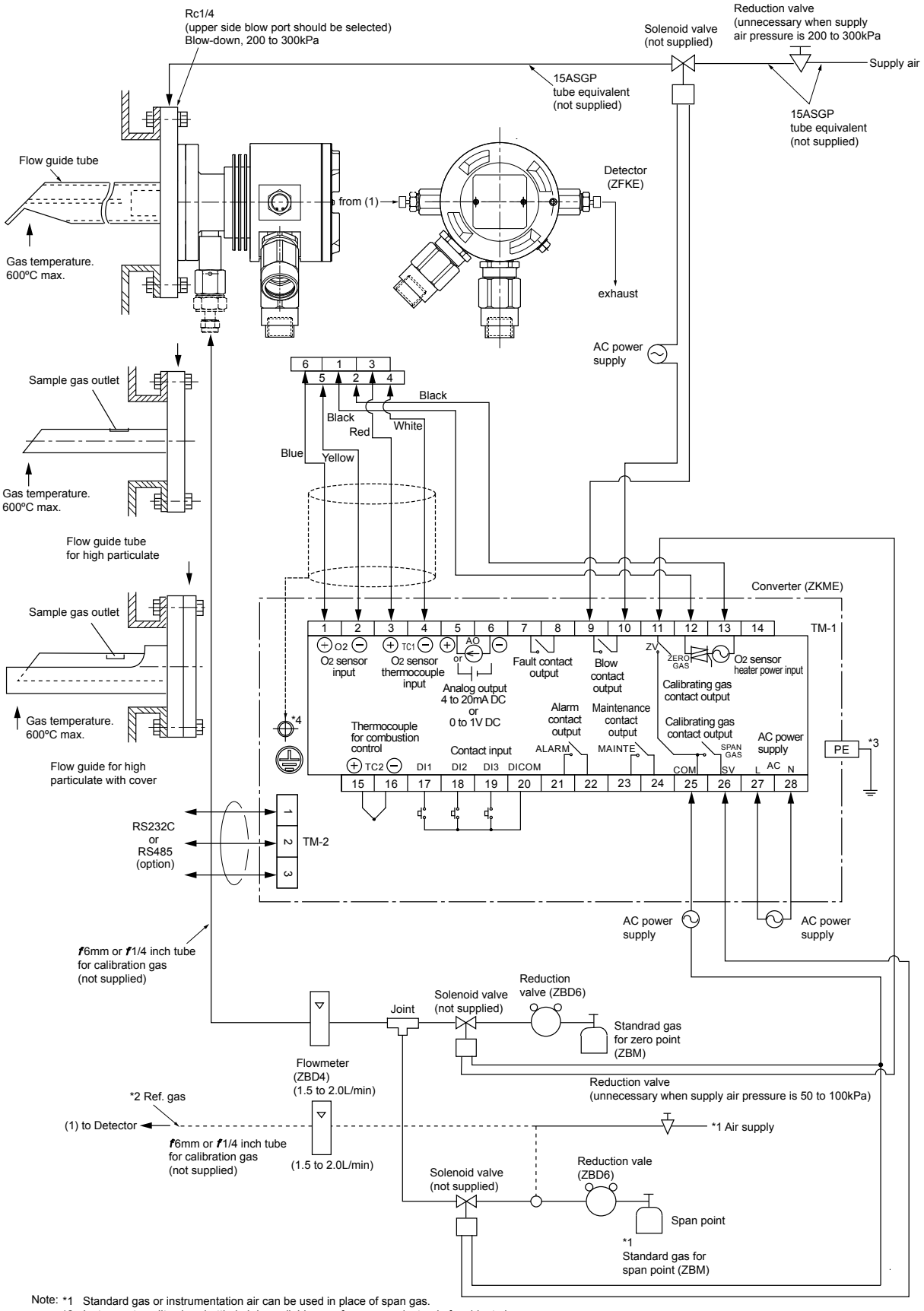
When combustion efficiency display (option) is selected.

(Note 6) 7 — 8 •••• Closed while disconnection of O_2 sensor input or thermocouple input, or heater control temperature error is detected.

(Note 7) 21 — 22 •••• Closed while an oxygen concentration alarm is issued.

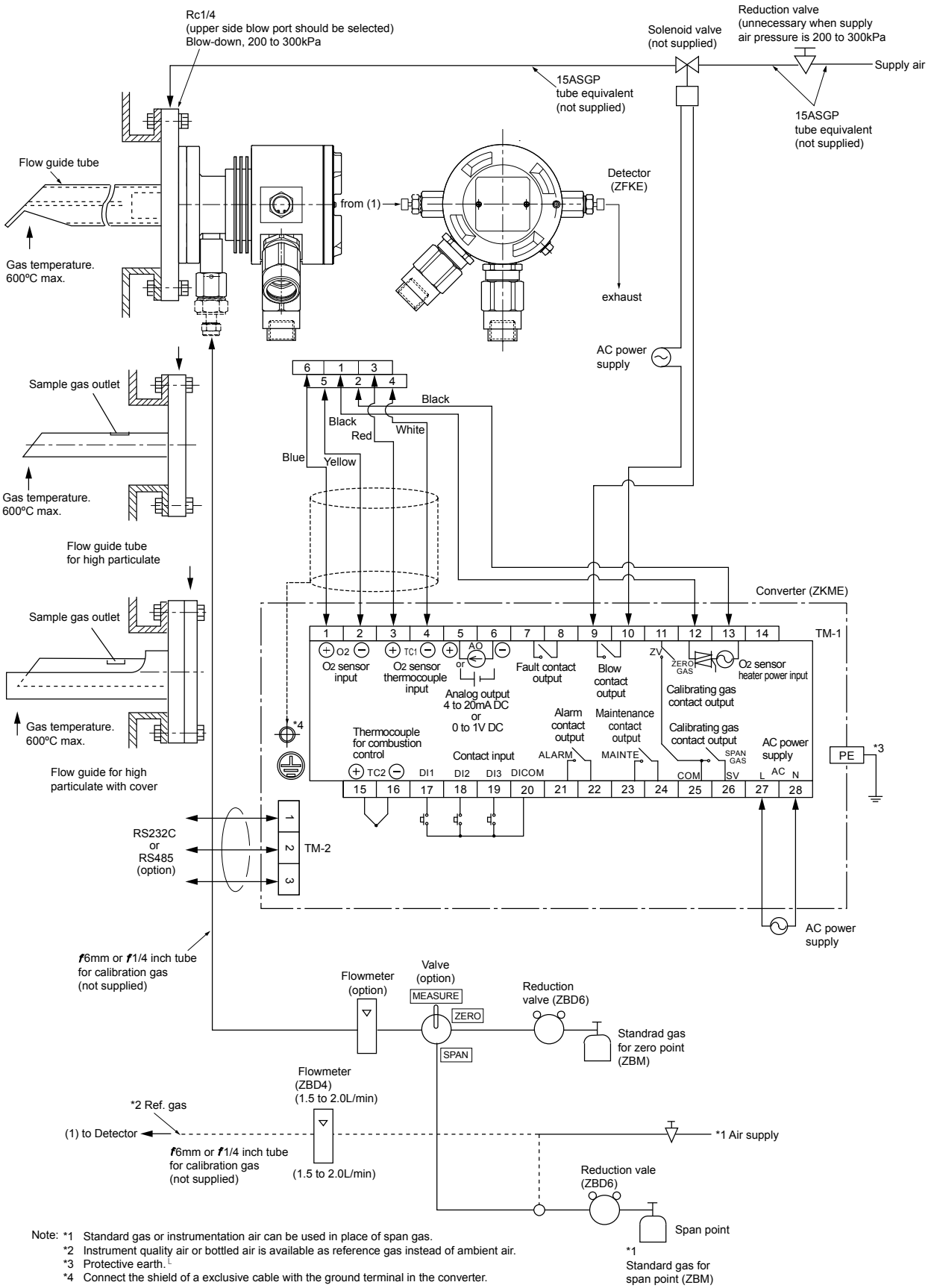
4.4 Wiring and piping diagram

4.4.1.1 Flow guide tube system



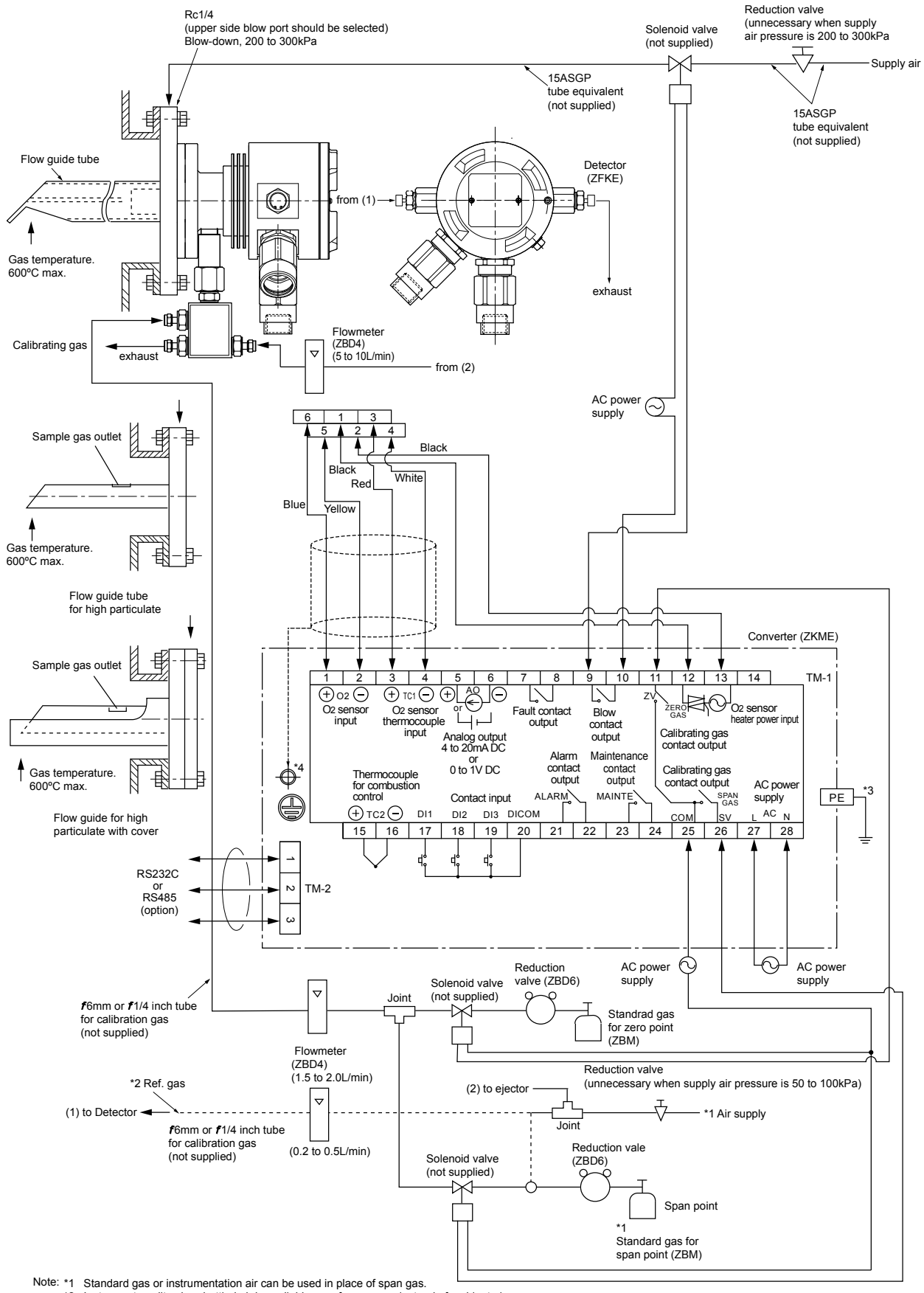
Note: *1 Standard gas or instrumentation air can be used in place of span gas.
*2 Instrument quality air or bottled air is available as reference gas instead of ambient air.
*3 Protective earth.
*4 Connect the shield of a exclusive cable with the ground terminal in the converter.

4.4.1.2 Flow guide tube system (with valve)



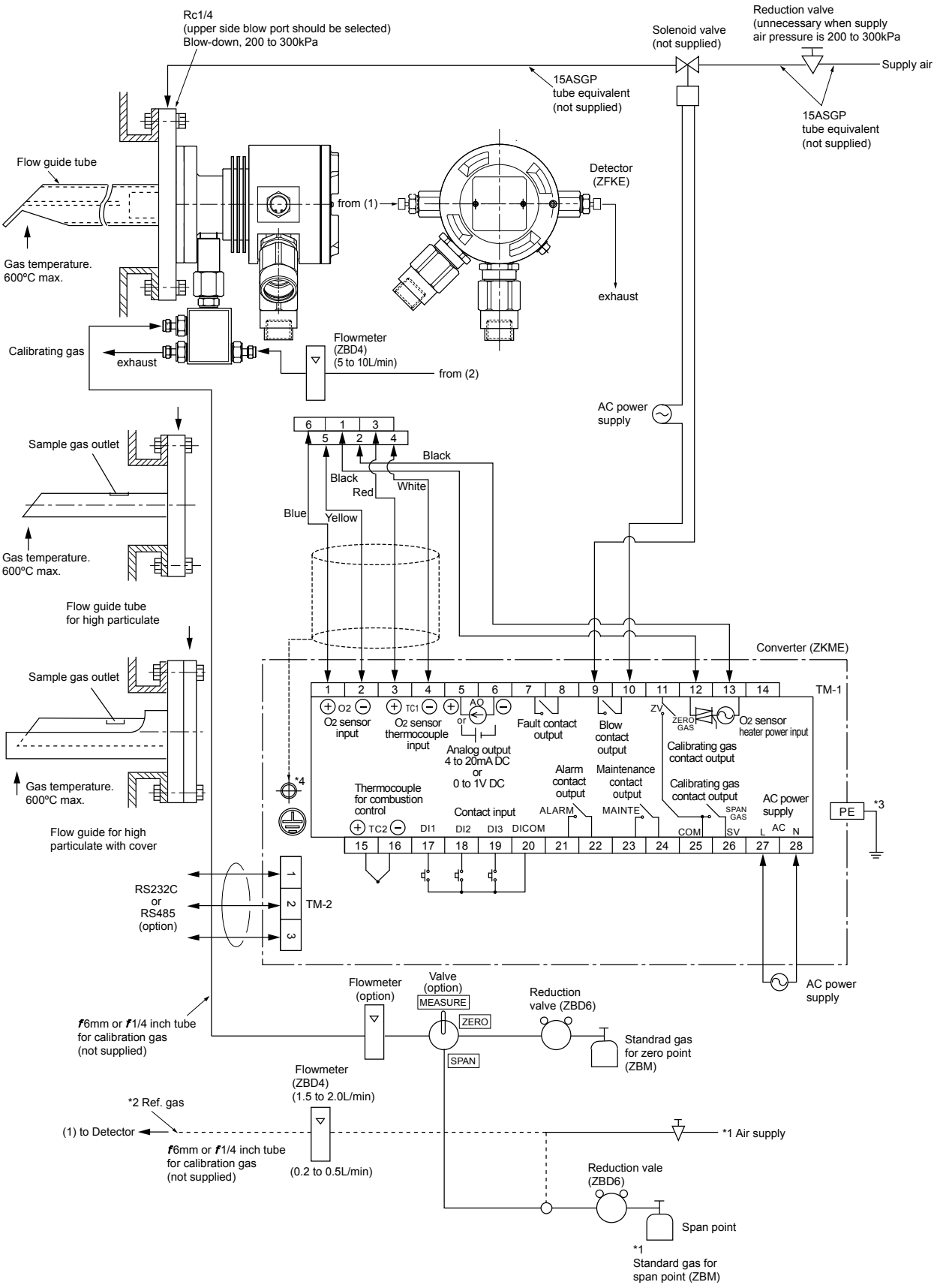
Note: *1 Standard gas or instrumentation air can be used in place of span gas.
*2 Instrument quality air or bottled air is available as reference gas instead of ambient air.
*3 Protective earth.
*4 Connect the shield of a exclusive cable with the ground terminal in the converter.

4.4.1.3 Flow guide tube system (with ejector)



Note: *1 Standard gas or instrumentation air can be used in place of span gas.
*2 Instrument quality air or bottled air is available as reference gas instead of ambient air.
*3 Protective earth.
*4 Connect the shield of a exclusive cable with the ground terminal in the converter.

4.4.1.4 Flow guide tube system (with ejector + valve)

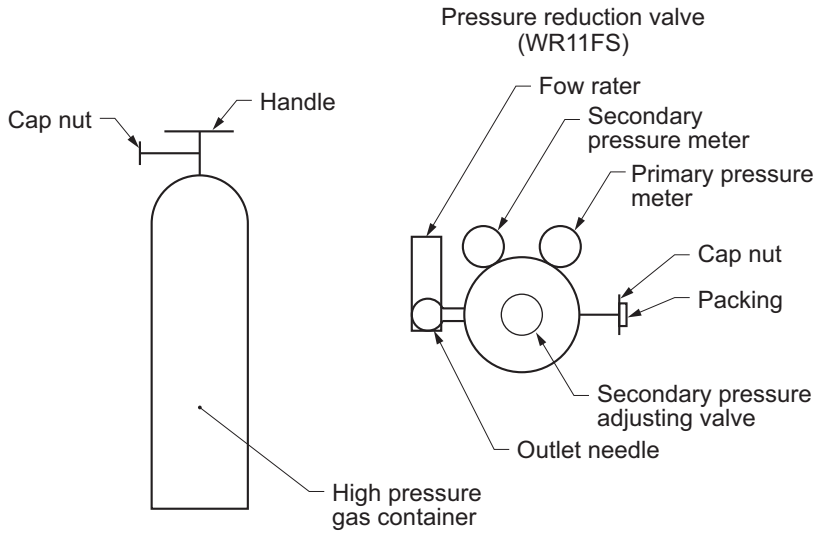


Note: *1 Standard gas or instrumentation air can be used in place of span gas.
*2 Instrument quality air or bottled air is available as reference gas instead of ambient air.
*3 Protective earth.
*4 Connect the shield of a exclusive cable with the ground terminal in the converter.

4.5 Handling of standard gas (An article on separate order)

4.5.1.1 Operation

(1) Make sure the handle is closed on the high pressure gas container, then detach the cap nut.
(2) Attach the high pressure gas container using the cap nut with packing of the pressure reduction valve.
(3) Make sure the secondary pressure adjusting valve is turned fully counterclockwise (pressure not applied) and the outlet needle is turned fully clockwise (closed), then open the handle.
(4) Turn the secondary pressure adjusting valve clockwise and set to the normal value of 20 to 30 kPa, then open the outlet needle slowly to allow the gas to flow.



4.5.1.2 Piping

(1) The gas outlet of the pressure reduction valve is of Rc 1/4 (internal thread).
Prepare the joint and tube (such as ϕ6/ ϕ 4 teflon tube).

4.5.1.3 Caution

(1) Fasten securely, so there is no gas leakage from the pressure reduction valve connection or from threaded part of the joint.
(2) Store high pressure gas containers in a place protected from direct sunlight and rain.
(3) After use, be sure to close the handle.

5. OPERATION

5.1 Preparation for operation

Preparation can be performed after installation or on the bench.
Note: If using the existing detector, refer to "11. HOW TO CHANGE THE SETTING".

(1) Wiring check (Refer to "4.3", "4.4")

⇩

(2) Confirmation of the power supply specifications (Please check the main power supply and the power supply voltage specification of the detector.)

⇩

(3) Power ON.
Open the front flap. Turn "ON (–)" the power switch. (Refer to "2.2.2")

OXYGEN ANALYZER VER ∗.∗∗ YY/MM

The message shown left appears on the LCD screen.

WARM-UP HEATER 234 °C

After about 6 seconds, the display is automatically switched to the warming-up screen.

⇩

(4) Warm-up (After 10 minutes from power ON, accurate measurement data may be obtained.)

⇩

(5) Parameter setting
Move to each Menu with reference to the paragraph "5.2 Key operation flow diagram (outline)", and set a necessary parameter. Refer to the paragraph "5.3 Initial parameter value table".
If you need to change a parameter, refer to the "Chapter 10".

⇩

(6) Calibration
At the first operation, perform manual calibration after warm-up using a calibration gas.
Refer to "chapter 7" for calibration procedures.

⇩

(7) Auto calibration (option)
Automatic calibration may be performed at specified time intervals.
Refer to "7.3" for automatic calibration settings.

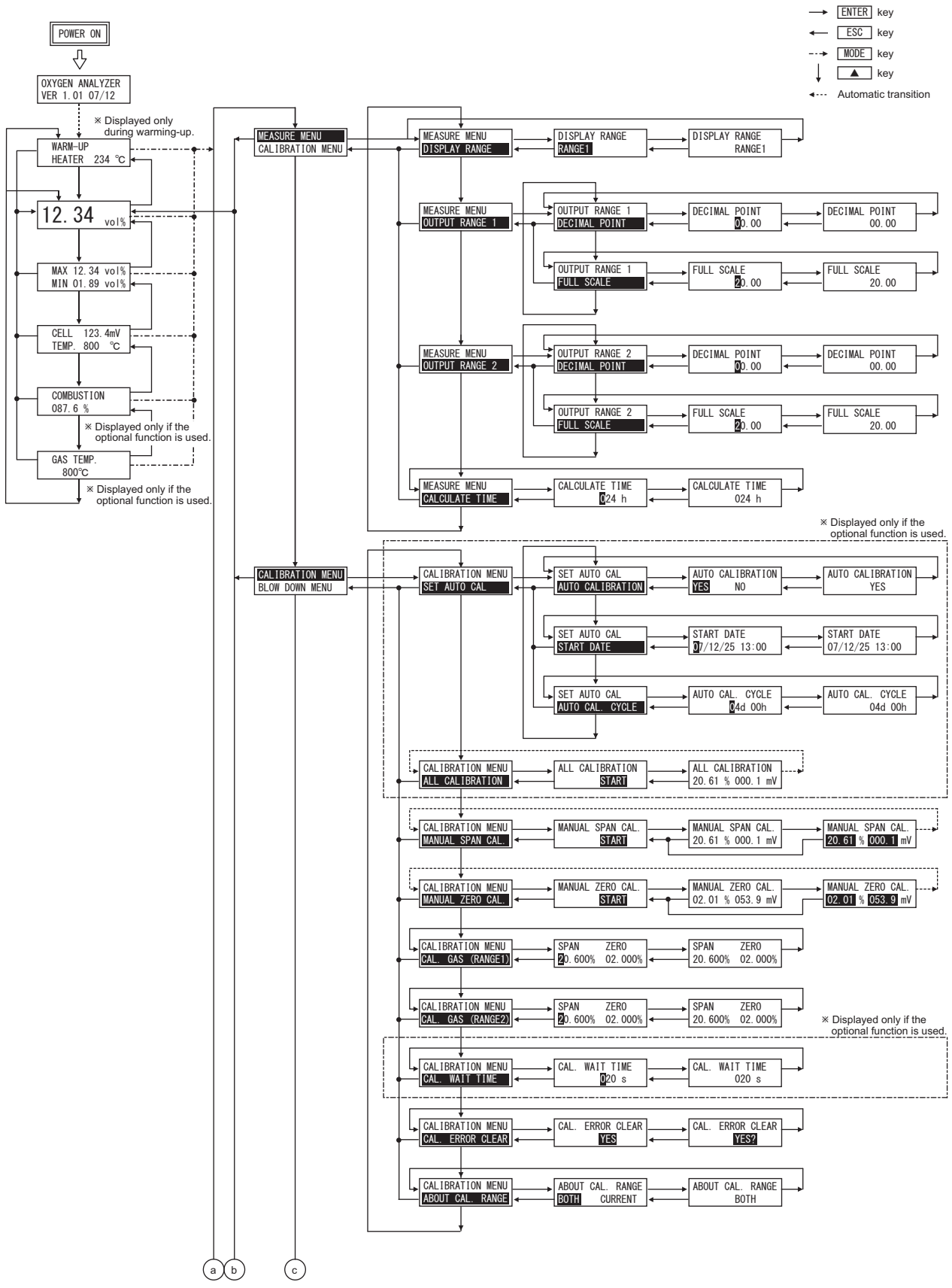
⇩

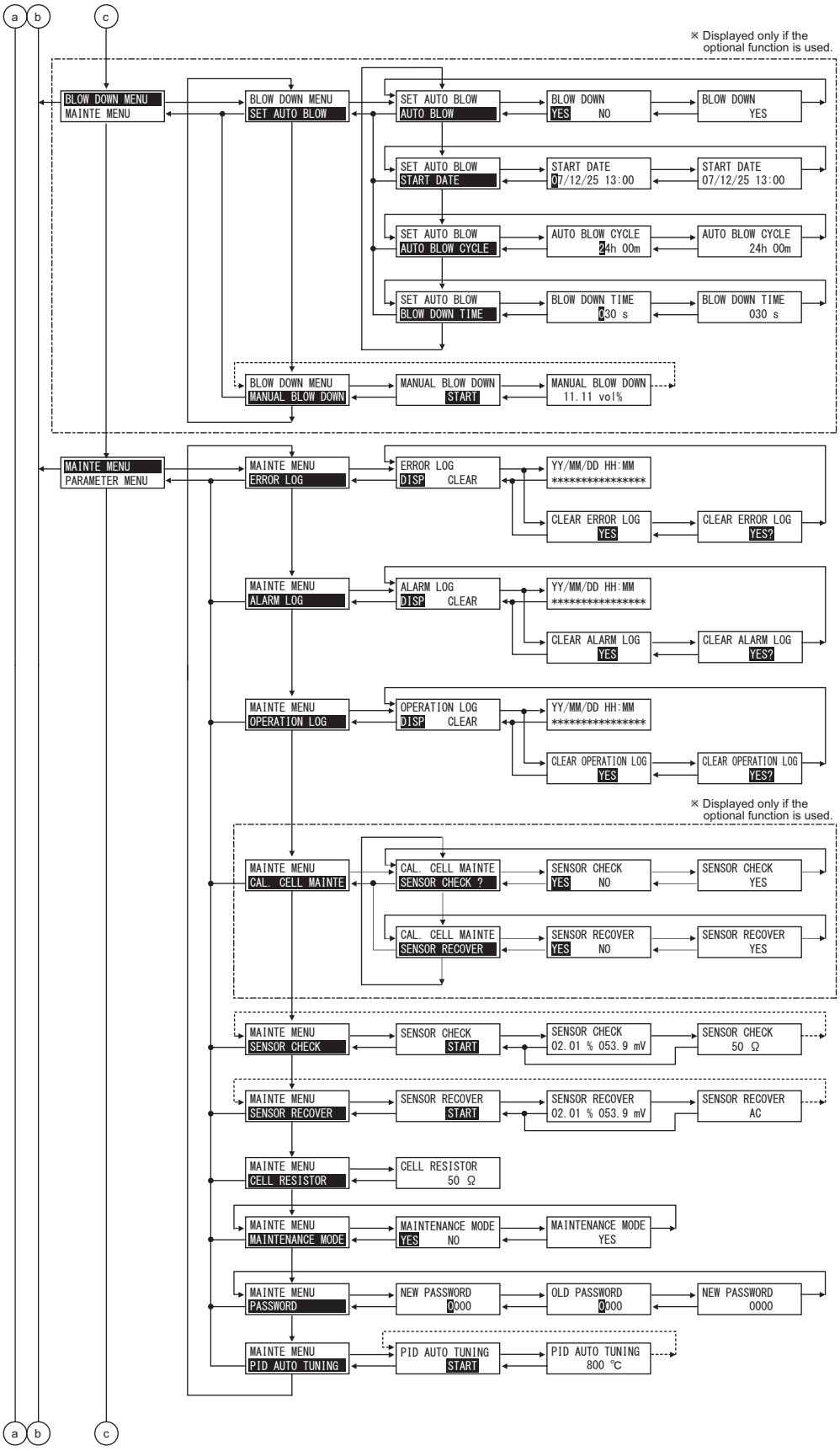
(8) Blowdown (option)
A flow guide tube blowdown feature prevents the flow guide tube from clogging due to dust in the gas stream.
Refer to "chapter 8" for operation procedures.

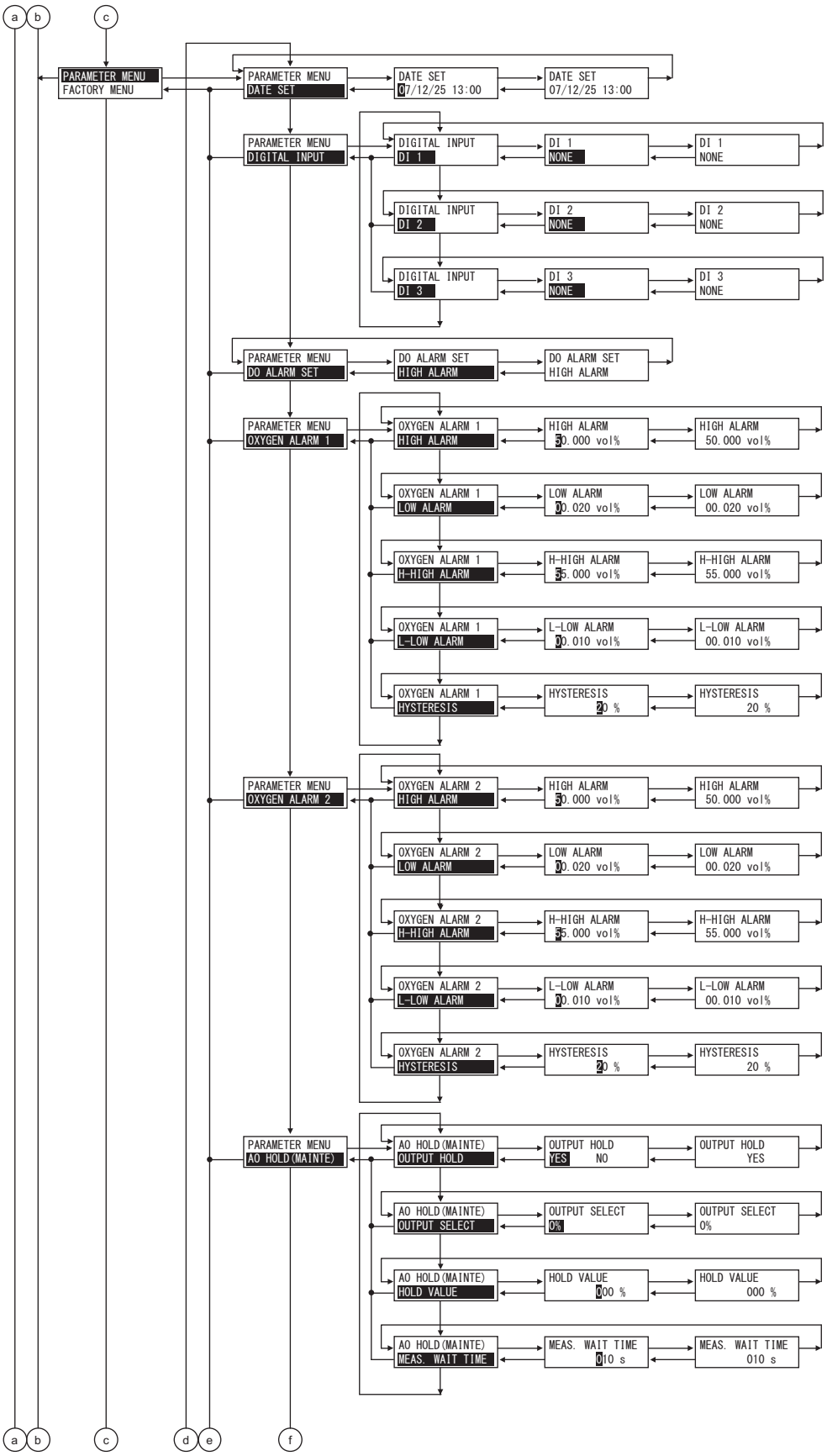
⇩

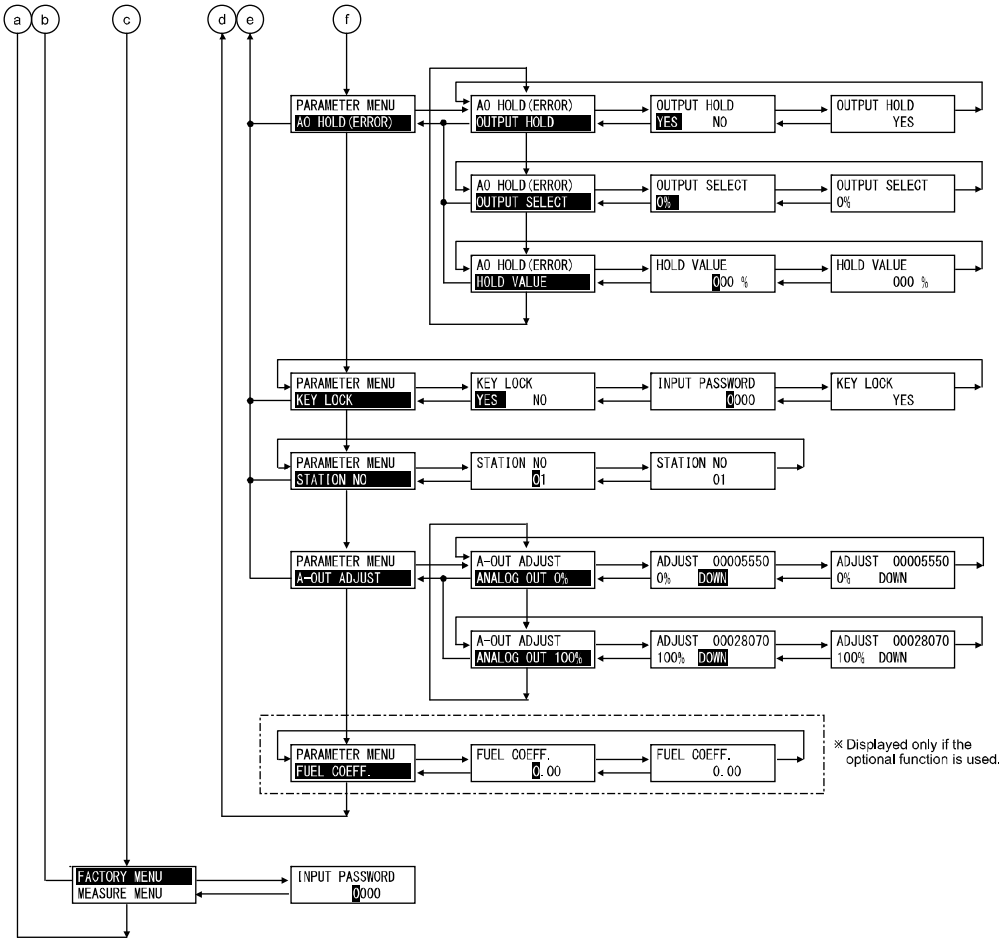
Operation

5.2 Key operation flow diagram (outline)




※ Displayed only if the optional function is used.
BLOW DOWN MENU
MAINTE MENU
BLOW DOWN MENU
SET AUTO BLOW
SET AUTO BLOW
AUTO BLOW
BLOW DOWN
YES NO
BLOW DOWN
YES
SET AUTO BLOW
START DATE
START DATE
07/12/25 13:00
START DATE
07/12/25 13:00
SET AUTO BLOW
AUTO BLOW CYCLE
AUTO BLOW CYCLE
24h 00m
AUTO BLOW CYCLE
24h 00m
SET AUTO BLOW
BLOW DOWN TIME
BLOW DOWN TIME
030 s
BLOW DOWN TIME
030 s
BLOW DOWN MENU
MANUAL BLOW DOWN
MANUAL BLOW DOWN
START
MANUAL BLOW DOWN
11.11 vol%
MAINTE MENU
PARAMETER MENU
MAINTE MENU
ERROR LOG
ERROR LOG
DISP CLEAR
YY/MM/DD HH:MM
****
CLEAR ERROR LOG
YES
CLEAR ERROR LOG
YES?
MAINTE MENU
ALARM LOG
ALARM LOG
DISP CLEAR
YY/MM/DD HH:MM
****
CLEAR ALARM LOG
YES
CLEAR ALARM LOG
YES?
MAINTE MENU
OPERATION LOG
OPERATION LOG
DISP CLEAR
YY/MM/DD HH:MM
****
CLEAR OPERATION LOG
YES
CLEAR OPERATION LOG
YES?
※ Displayed only if the optional function is used.
MAINTE MENU
CAL. CELL MAINTE
CAL. CELL MAINTE
SENSOR CHECK ?
SENSOR CHECK
YES NO
SENSOR CHECK
YES
CAL. CELL MAINTE
SENSOR RECOVER
SENSOR RECOVER
YES NO
SENSOR RECOVER
YES
MAINTE MENU
SENSOR CHECK
SENSOR CHECK
START
SENSOR CHECK
02.01 % 053.9 mV
SENSOR CHECK
50 Ω
MAINTE MENU
SENSOR RECOVER
SENSOR RECOVER
START
SENSOR RECOVER
02.01 % 053.9 mV
SENSOR RECOVER
AC
MAINTE MENU
CELL RESISTOR
CELL RESISTOR
50 Ω
MAINTE MENU
MAINTENANCE MODE
MAINTENANCE MODE
YES NO
MAINTENANCE MODE
YES
MAINTE MENU
PASSWORD
NEW PASSWORD
0000
OLD PASSWORD
0000
NEW PASSWORD
0000
MAINTE MENU
PID AUTO TUNING
PID AUTO TUNING
START
PID AUTO TUNING
800 ℃


a
b
c
PARAMETER MENU
FACTORY MENU
PARAMETER MENU
DATE SET
DATE SET
07/12/25 13:00
DATE SET
07/12/25 13:00
PARAMETER MENU
DIGITAL INPUT
DIGITAL INPUT
DI 1
DI 1
NONE
DI 1
NONE
DIGITAL INPUT
DI 2
DI 2
NONE
DI 2
NONE
DIGITAL INPUT
DI 3
DI 3
NONE
DI 3
NONE
PARAMETER MENU
DO ALARM SET
DO ALARM SET
HIGH ALARM
DO ALARM SET
HIGH ALARM
PARAMETER MENU
OXYGEN ALARM 1
OXYGEN ALARM 1
HIGH ALARM
HIGH ALARM
50.000 vol%
HIGH ALARM
50.000 vol%
OXYGEN ALARM 1
LOW ALARM
LOW ALARM
00.020 vol%
LOW ALARM
00.020 vol%
OXYGEN ALARM 1
H-HIGH ALARM
H-HIGH ALARM
55.000 vol%
H-HIGH ALARM
55.000 vol%
OXYGEN ALARM 1
L-LOW ALARM
L-LOW ALARM
00.010 vol%
L-LOW ALARM
00.010 vol%
OXYGEN ALARM 1
HYSTERESIS
HYSTERESIS
20 %
HYSTERESIS
20 %
PARAMETER MENU
OXYGEN ALARM 2
OXYGEN ALARM 2
HIGH ALARM
HIGH ALARM
50.000 vol%
HIGH ALARM
50.000 vol%
OXYGEN ALARM 2
LOW ALARM
LOW ALARM
00.020 vol%
LOW ALARM
00.020 vol%
OXYGEN ALARM 2
H-HIGH ALARM
H-HIGH ALARM
55.000 vol%
H-HIGH ALARM
55.000 vol%
OXYGEN ALARM 2
L-LOW ALARM
L-LOW ALARM
00.010 vol%
L-LOW ALARM
00.010 vol%
OXYGEN ALARM 2
HYSTERESIS
HYSTERESIS
20 %
HYSTERESIS
20 %
PARAMETER MENU
AO HOLD(MAINTE)
AO HOLD(MAINTE)
OUTPUT HOLD
OUTPUT HOLD
YES NO
OUTPUT HOLD
YES
AO HOLD(MAINTE)
OUTPUT SELECT
OUTPUT SELECT
0%
OUTPUT SELECT
0%
AO HOLD(MAINTE)
HOLD VALUE
HOLD VALUE
000 %
HOLD VALUE
000 %
AO HOLD(MAINTE)
MEAS. WAIT TIME
MEAS. WAIT TIME
010 s
MEAS. WAIT TIME
010 s
a
b
c
d
e
f


a
b
c
d
e
f
PARAMETER MENU
AO HOLD(ERROR)
AO HOLD(ERROR)
OUTPUT HOLD
OUTPUT HOLD
YES NO
OUTPUT HOLD
YES
AO HOLD(ERROR)
OUTPUT SELECT
OUTPUT SELECT
0%
OUTPUT SELECT
0%
AO HOLD(ERROR)
HOLD VALUE
HOLD VALUE
000 %
HOLD VALUE
000 %
PARAMETER MENU
KEY LOCK
KEY LOCK
YES NO
INPUT PASSWORD
0000
KEY LOCK
YES
PARAMETER MENU
STATION NO
STATION NO
01
STATION NO
01
PARAMETER MENU
A-OUT ADJUST
A-OUT ADJUST
ANALOG OUT 0%
ADJUST 00005550
0% DOWN
ADJUST 00005550
0% DOWN
A-OUT ADJUST
ANALOG OUT 100%
ADJUST 00028070
100% DOWN
ADJUST 00028070
100% DOWN
PARAMETER MENU
FUEL COEFF.
FUEL COEFF.
0.00
FUEL COEFF.
0.00
※Displayed only if the optional function is used.
FACTORY MENU
MEASURE MENU
INPUT PASSWORD
0000

5.3 Initial parameter value table

5.3.1 Parameters related to measurement

Parameter setting	Displayed message	Range	Initial value	Reference paragraph
Display range	OUTPUT RANGE RANGE1 RANGE2	Range1 or Range2	Range-1	10.1.1
Decimal point position (Range1 / Range2)	DECIMAL POINT 00.00	[00.00] [0.000]	[00.00]	10.1.2
Full scale (Range1 / Range2)	FULL SCALE 25.00	2 to 50 in 1 vol% steps	25.00 vol%	10.1.3
Calculation time of maximum and minimum values	CALCULATE TIME 024 h	0 to 240 hour in 1-hour steps	24 hour	10.1.4

5.3.2 Parameters related to calibration

Parameter setting	Displayed message	Range	Initial value	Reference paragraph
Auto calibration function (Displayed if the option is provided.)	AUTO CALIBRATION YES NO	YES or NO	Invalid (Auto calibration function: Invalid)	10.2.1
Date and time for starting automatic calibration (Displayed if the option is provided.)	START DATE 99/01/01 00:00	Date and time in the future in the calendar	99/01/01 00:00	10.2.2
Automatic calibration cycle time (Displayed if the option is provided.)	AUTO CAL. CYCLE 07d 00h	00d 00h to 99d23h (h: 00 to 23)	07d 00h	10.2.3
Calibration gas concentration-1 calibration gas concentration-2	SPAN ZERO 20.600% 02.000%	Span: 00.010 to 50.000 vol% Zero: 00.010 to 25.000 vol% in 0.001 vol% steps	Span: 20.600 vol% Zero: 02.000 vol%	10.2.7
Calibration wait time	CAL. WAIT TIME 020 s	10 to 300 sec. in 1 sec. steps	20 sec.	10.2.8
Calibration range setting	ABBOUT CAL. RANGE BOTH CURRENT	Set calibration range Current or both range	BOTH	10.2.10

5.3.3 Parameters related to blowdown (displayed if the option is provided)

Parameter setting	Displayed message	Range	Initial value	Reference paragraph
Automatic blowdown function	BLOW DOWN YES NO	YES or NO	NO (The automatic blowdown function is invalid.)	10.3.1
Date and time for starting automatic blowdown	START DATE 99/01/01 00:00	Date and time in the future in the calendar	99/01/01 00:00	10.3.2
Automatic blowdown cycle time	AUTO BLOW CYCLE 24h 00m	00h 00m to 99h 59m (m: 00 to 59)	24h 00m	10.3.3
Blowdown time	BLOW DOWN TIME 030 s	0 to 999 sec. in 1 sec. steps	30 sec.	10.3.4

5.3.4 Parameters related to maintenance

Parameter setting	Displayed message	Range	Initial value	Reference paragraph
Sensor check function for calibration	SENSOR CHECK YES NO	YES or NO	NO (Sensor check function for calibration is invalid.)	10.4.7
Sensor recovery function for calibration	SENSOR RECOVER YES NO	YES or NO	NO (Sensor recovery function for calibration is invalid.)	10.4.8
Password	NEW PASSWORD 0123	0000 to 9999	0000	10.4.13

5.3.5 Other parameters

Parameter setting	Displayed message	Range	Initial value	Reference paragraph
Current date and time	DATE SET 00/00/01 00:00	Date and time in the calendar	(00/01/01 00:00)	10.5.1
Contact inputs 1 to 3	DI 1 NONE	DI1 to DI3 [NONE] [BLOW DOWN ON] [HEATER OFF] [PROHIBIT CAL.] [REMOTE CAL.] [REMOTE HOLD] [CALCULATE REST] [OUTPUT RANGE]	DI1 [NONE] DI2 [NONE] DI3 [NONE]	10.5.2
Alarm contact output	DO ALARM SET ALARM NONE	[ALARM NONE] [HIGH ALARM] [LOW ALARM] [H-HIGH ALARM] [L-LOW ALARM] [H/L ALARM] [HH/LL ALARM]	[ALARM NONE]	10.5.3
Upper limit of oxygen concentration (Range-1 Range-2)	HIGH ALARM 50.000 vol%	0.001 to 55.000 vol% in 0.001 vol% steps	50.000 vol%	10.5.4
Lower limit of oxygen concentration (Range-1 Range-2)	LOW ALARM 00.020 vol%	0.001 to 55.000 vol% in 0.001 vol% steps	00.020 vol%	10.5.5
Upper 2 limit of oxygen concentration (Range-1 Range-2)	H-HIGH ALARM 55.000 vol%	0.001 to 55.000 vol% in 0.001 vol% steps	55.000 vol%	10.5.6
Lower 2 limit of oxygen concentration (Range-1 Range-2)	L-LOW ALARM 00.010 vol%	0.001 to 55.000 vol% in 0.001 vol% steps	00.010 vol%	10.5.7
Hysteresis (Oxygen concentration alarm) (Range-1 Range-2)	HYSTERESIS 10 %	0 to 20 % in 1 % steps	10 %	10.5.8
Analog output hold function (Maintenance hold Error hold)	OUTPUT HOLD YES NO	YES or NO	NO (Analog output hold function is invalid.)	10.5.9 10.5.13
Output value of analog output hold (Maintenance hold Error hold)	OUTPUT SELECT 0%	[0 %] (4 mA/0V) [100 %] (20 mA/1V) [Last output value] [Setting value]	[0 %](4 mA/0V)	10.5.10 10.5.14
Setting the value of analog output hold (Maintenance hold Error hold)	HOLD VALUE 000 %	0 to 100 % in 1 % steps	0 %	10.5.11 10.5.15

Parameter setting	Displayed message	Range	Initial value	Reference paragraph
Measurement recovery time	MEAS. WAIT TIME 010 s	0 to 300 sec. in 1 sec. steps	10 sec.	10.5.12
Key lock function	KEY LOCK YES NO	YES or NO	No (Key lock function is invalid.)	10.5.16
Station No.	STATION NO 01	0 to 99	01	10.5.17
FUEL COEFFICIENT	FUEL COEFF. 0.70	0.00 to 1.99	0.70	10.5.20

6. OPERATION START AND STOP

6.1 Operation start

After correct wiring and piping has been completed, turn the power switch in the converter ON, and measuring operation will begin.
Note: 10 min. of warm-up time is necessary after power ON.

Caution of before starting

(1) Furnace operation should be started after an elapsed time of 10 minutes from the point of turning "ON" the power supply of this unit
(2) When a detector is to be installed in a furnace already in operation, take care to blow out harmful gas from the furnace and then install the fully warmed up detector quickly.

6.2 Operation stop

6.2.1.1 When a process (furnace etc.) is to be shutdown for a short time i.e. a week or so

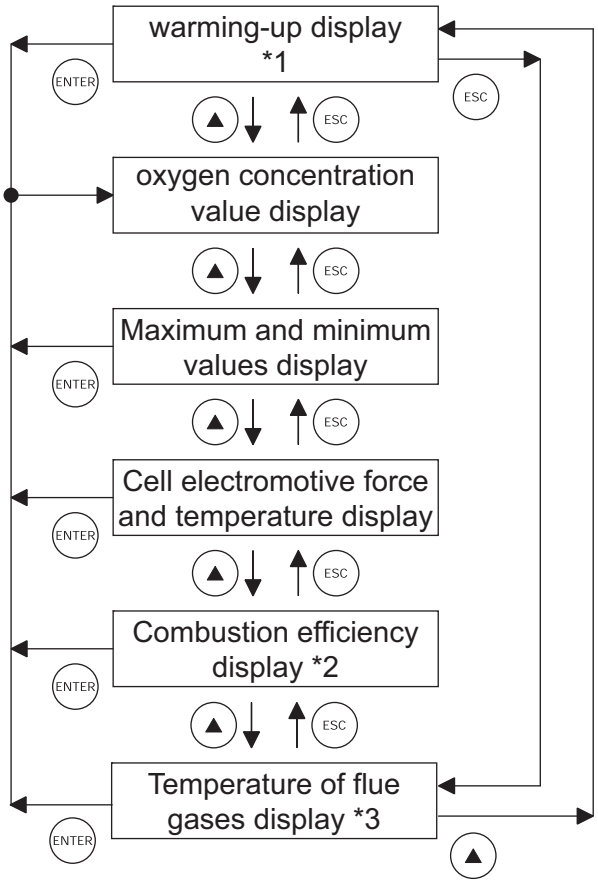
It is strongly recommended to keep the detector in operation to avoid possible deterioration of platinum electrodes in the detector and detector break-down due to repetition of power ON-OFF in a moisture absorption state.
In case of the detector with an ejector (option), shutdown the air source.

6.2.1.2 When a process (furnace etc.) is to be shutdown for a long time

Turn OFF the power switch of the instrument after gas in the furnace has been replaced completely by ambient air.

6.3 Actions during operation

While the instrument is operating, the following displays can be changed.



*1: This screen is displayed only during warm-up process.
Analog output during warming-up is output at 4 mA/0 V constantly.

*2: This optional screen is displayed only if the option is selected.
Combustion efficiency is calculated using the oxygen concentration, temperature of flue gases, and fuel coefficient in this function.

*3: This optional screen is displayed only if the option is selected.
Temperature of flue gases is displayed, which is detected by the temperature sensor (R-type thermocouple) of the auxiliary input.

6.4 Check the contents of display

The condition of the unit is displayed on the left of the LCD with three letters. The maximum of three items are displayed on one display. If there are four or more items, "▼" is displayed at the bottom of the screen. Scroll the screen with the (▶) key to display the fourth and subsequent items.

The unit displays the following three pieces of information:

- (1) Condition information ("6.4.1"), (2) Error information ("6.4.2"), (3) Alarm information ("6.4.3")

6.4.1 Check of state information

Display message	State	Remarks
WUP	Warm-up	Appears during warm-up
CAL	Auto calibration	Appears during auto calibration
S	Span calibration	Displayed together with "CAL" or "RIC" during span calibration.
Z	Zero calibration	Displayed together with "CAL" or "RIC" during zero calibration.
SCK	Sensor check	Displayed during sensor check.
SRC	Sensor recovery	Displayed during sensor recovery.
BLW	Automatic blowdown	Displayed during automatic blowdown.
RIC	Rich mode	Combustion efficiency option Displayed when electromotive force is 200mV but no more than 260mV
KYL	Key Lock	Displayed during key lock
RHO	Remote heater is off.	Displayed while remote heater is off.
RCP	Remote calibration is prohibited.	Displayed while remote calibration is prohibited.
RAH	Remote analog output hold	Displayed during remote analog output hold.
RCL	Remote calibration	Displayed during remote calibration.
RBL	Remote blowdown	Displayed during remote blowdown.

6.4.2 Checking the error information

Display message	State	Remarks
Er1	Fault of heater temperature	Appears when control temperature of the heater exceeds the set range. The heater control is stopped.
Er2	Disconnection detection	Appears when disconnection is detected at the sensor, or thermocouples for temperature control. The heater control is stopped.
Er3	Sensor error	Appears when the A/D value is saturated.
Er4	Span calibration error	Appears when the span calibration is abnormal. (The calibration gas is unstable. / The calibration factor setting is inappropriate.)
Er5	Zero calibration error	Appears when the zero calibration is abnormal. (The calibration gas is unstable. / The calibration factor setting is inappropriate.)

6.4.3 Checking the alarm information

Display message	State	Remarks
ALM	Oxygen concentration error	Appears when the oxygen concentration exceeds any of specified HH / High / Lower / LL limit values. (Refer to “10.5.4” to “10.5.8”)
H	High limit error	Appears together with ALM.
L	Lower limit error	Appears together with ALM.
HH	HH limit error	Appears together with ALM.
LL	LL limit error	Appears together with ALM.

You can select one of the following seven alarms to output to the alarm contact (Contact No. 21 and 22 of the external terminal blocks) when an oxygen concentration error occurs.

(1) [Not used] : No alarm is output to the contact output.
(2) [High limit alarm] : Alarm contact is output when an high limit alarm occurs.
(3) [Lower limit alarm] : Alarm contact is output when a lower limit alarm occurs.
(4) [HH limit alarm] : Alarm contact is output when an HH limit alarm occurs.
(5) [LL limit alarm] : Alarm contact is output when a LL limit alarm occurs.
(6) [High/lower limit alarm] : Alarm contact is output when an high or lower limit alarm occurs.
(7) [HH / LL limit alarm] : Alarm contact is output when an HH or LL limit alarm occurs.

6.5 Oxygen detector standard output voltage

O_2 concentration (%)	Output value (mV)	O_2 concentration (%)	Output value (mV)	O_2 concentration (%)	Output value (mV)
0.01	176.38	5.0	32.73	25.0	-4.475
0.1	123.15	10.0	16.71	30.0	-8.689
0.5	85.95	15.0	7.333	40.0	-15.34
1.0	69.93	20.0	0.683	50.0	-20.50
1.5	60.56	20.6	0	–	–
2.0	53.91	21.0	-0.445	–	–

7. CALIBRATION

In order to maintain good accuracy, proper calibration using standard gas is necessary. The following 4 methods of calibration are provided.

(1) Manual calibration (“7.2”), (2) Auto calibration (option) (“7.3”),
(3) Remote calibration (“7.4”), (4) All calibration (option) (“7.5”)

7.1 Preparation

- Check of piping and wiring
  Perform wiring and piping correctly referring to Item “4.4”. At this time, the main valve of standard gas should be left open. Since high pressure is present at piping connections, use cap nut type joints and take special care with regard to air-tightness. Calibration gas flow should be 1.5 ± 0.5 L/min.
- Setting of calibration gas concentration
  Referring to “10.2.7 Calibration gas setting” set the oxygen concentration in standard gas cylinder to be used.
- Setting of calibration range
  Set the range for calibration according to “10.2.10 Operation setting screen of calibration range.”

7.2 Manual calibration

Description

- Span/zero is calibrated once by key operation.
- Calibration must be made in the order of span and zero.
- Perform calibration after a calibration gas is supplied to the detector and the output signal of the detector becomes stable.
- If the unit does not have an auto calibration function, the operator shall perform open and close operations, or adjust the flow rate of calibration gas.
- During calibration, if the analog output hold function (maintenance hold) is enabled, the analog output signal is held at the set value. Even after the calibration, the hold is maintained during the set time as a measurement recovery time.

Procedure	Operation (example)	Executes span calibration and zero calibration.	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key, the manual span calibration screen appears.	CALIBRATION MENU MANUAL SPAN CAL.
(2)	ENTER	Press the ENTER key to perform manual span calibration. If supplying calibration gas manually (without the auto-calibration function) The operator shall open the span gas valve manually and adjust the flow rate to 1.5 ± 0.5 L/min. In the case of unit with the auto calibration function, an external solenoid valve can be driven by using the contact output signal from the terminal block.	MANUAL SPAN CAL. START
(3)		Oxygen concentration value and cell electromotive force are displayed. Wait until the oxygen concentration is stabilized.	MANUAL SPAN CAL. 20.61 % 000.1 mV
(4)	ENTER	Press the ENTER key to determine the span calibration factor. During the process, the oxygen concentration value and cell electromotive force are highlighted.	MANUAL SPAN CAL. 20.61 % 000.1 mV
(5)		After the calibration is completed, the display returns to the screen on the right.	CALIBRATION MENU MANUAL SPAN CAL.
(6)		If the operator opened the span gas valve manually, close the valve.	
(7)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key, the manual zero calibration screen appears.	CALIBRATION MENU MANUAL ZERO CAL.

(8)	ENTER	Press the ENTER key to perform manual zero calibration. If supplying calibration gas manually (without the auto-calibration function) The operator shall open the span gas valve manually and adjust the flow rate to 1.5 ± 0.5 L/min. In the case of unit with the auto calibration function, an external solenoid valve can be driven by using the contact output signal from the terminal block.	MANUAL ZERO CAL. START
(9)		Oxygen concentration value and cell electromotive force are displayed. Wait until the oxygen concentration is stabilized.	MANUAL ZERO CAL. 2.01 % 053.9 mV
(10)	ENTER	Press the ENTER key to determine the zero calibration factor. During the process, the oxygen concentration value and cell electromotive force are highlighted.	MANUAL ZERO CAL. 2.01 % 053.9 mV
(11)		After the calibration is completed, the display returns to the screen on the right.	CALIBRATION MENU MANUAL ZERO CAL.
(12)		If the operator open the zero gas valve manually, close the valve.	

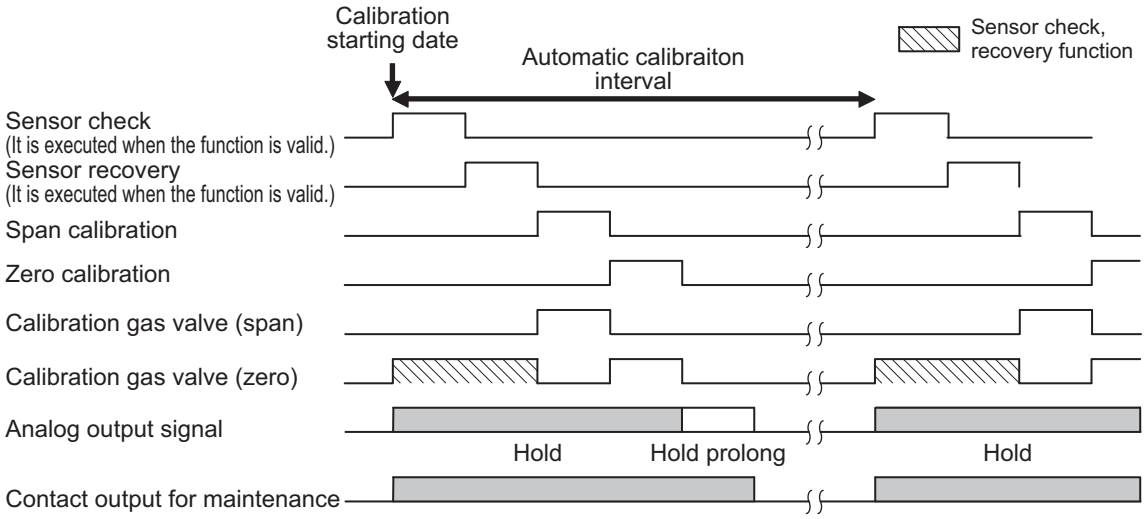
How to cancel

- Press the ESC key to cancel the operation.
- After the cancellation, be sure to close the valves of span gas and zero gas.

7.3 Auto calibration (option)

Description

- Calibration is performed at time intervals set in advance.
- The solenoid valve is driven by contact signal to feed the standard gas for automatic calibration with span gas and zero gas.
- "CAL" is displayed on the left of the measurement screen during automatic calibration.
- If the output signal hold is set, the output signal is held to the set value during calibration. After the calibration, the hold is maintained until the time set in the measurement waiting time elapses.
- For automatic calibration, it is necessary to set "10.2.2 Date and time for starting automatic calibration (option)", "10.2.3 Cycle time setting of automatic calibration (option)", "10.2.7 Calibration gas setting".
- To perform sensor maintenance (sensor check, sensor recovery), "10.4.7 Sensor check setting for calibration (option)" and "10.4.8 Sensor recovery setting for calibration (option)" are required.
- Refer to Sections "4.3" and "4.4" for the wiring of solenoid valves.



Procedure	Operation (example)	Setting the automatic calibration so that it is performed every four days from 13:00, 08/02/25	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	CALIBRATION MENU SET AUTO CAL
(2)	(ENTER)	Press the (ENTER) key. The auto calibration valid/invalid setting screen appears.	SET AUTO CAL AUTO CALIBRATION
(3)	(▶) (ENTER)	Use the (▶) key to select the auto calibration valid (YES). Press the (ENTER) key to set the value.	AUTO CALIBRATION YES NO
(4)	(ENTER)	Press the (ENTER) key to set the value.	AUTO CALIBRATION YES

(5)		The screen on the right appears.	SET AUTO CAL AUTO CALIBRATION
(6)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The date and time for starting automatic calibration screen appears.	SET AUTO CAL START DATE
(7)	▲ ▶	Use the ▲ and ▶ key to set the auto calibration starting date and time. (Set the date and time of the future.)	START DATE 08/02/25 13:00
	ENTER	Press the ENTER key to set the value.	
(8)	ENTER	Press the ENTER key.	START DATE 08/02/25 13:00
(9)		The screen on the right appears.	SET AUTO CAL START DATE
(10)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The cycle time setting of automatic calibration screen appears.	SET AUTO CAL AUTO CAL. CYCLE
(11)	▲ ▶	Use the ▲ and ▶ key to set the auto calibration cycle time.	AUTO CAL. CYCLE 04d 00h
	ENTER	Press the ENTER key to set the value.	
(12)	ENTER	Press the ENTER key.	AUTO CAL. CYCLE 04d 00h
(13)		The display returns to the screen on the right.	SET AUTO CAL AUTO CAL. CYCLE

How to cancel

- Press the ESC key to cancel the operation.

Note

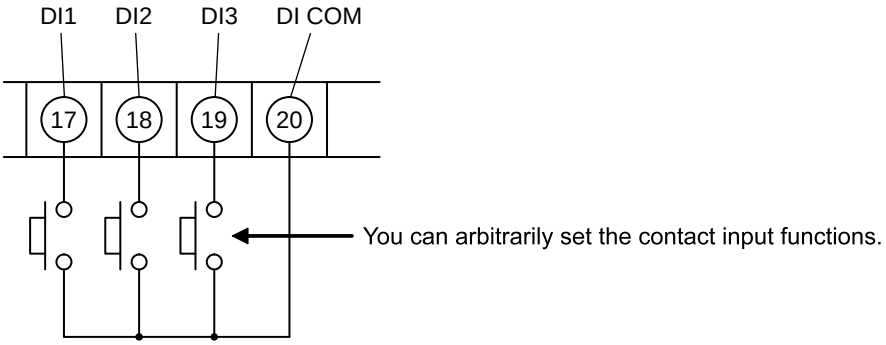
Automatic calibration is not performed under the following conditions.

- Warm-up is being performed.
- Contact of “Prohibition of calibration” is being input.
- Contact of “Heater off” is being input.

7.4 Remote calibration

You can perform all calibration by the contact input of the external terminal block.
To perform remote calibration, install piping and wiring for the standard gas cylinder and the solenoid valve according to Section 4.

(1) Set one of the contact inputs DI 1 to 3 to "Remote calibration" in accordance with the following operation procedure.
(2) Close the contact set to the "Remote contact" for one second or more (depending on the settings of (17) to (19) and (20) of the terminal block).
(3) Remote calibration is started. "RCL" is displayed on the left of the display panel, which disappears when the calibration is completed.



You can arbitrarily set the contact inputs (17), (18), (19) and (20) of the external terminal block (see "10.5.2 Contact input setting").
Piping and wiring for the standard gas cylinder and the solenoid valve shall be installed.

Description

- You can perform all calibration by the contact input using this function.
- The solenoid valve is driven by contact signal from the terminal block to feed the standard gas for automatic calibration with span gas and zero gas.
- Refer to Sections "4.3" and "4.4" for the wiring of solenoid valves.

Procedure	Operation (example)	Executes remote calibration.	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key. The contact input setting screen appears.	PARAMETER MENU DIGITAL INPUT
(2)	▲ ENTER	Press the ▲ key several times and select one of DI 1 to DI 3. Press the ENTER key.	DIGITAL INPUT DI *
(3)	ENTER	Press the ENTER key. Contact is set.	DI 1 NONE
(4)	▲ ENTER	Press the ▲ key several times and select "REMOTE CAL.". Press the ENTER key to set the value.	DI 1 REMOTE CAL.

(5)	(ENTER)	Press the (ENTER) key.	DI 1 REMOTE CAL.
(6)	(ESC)	The screen on the right appears. Press the (ESC) key several times and return to the measurement screen.	DIGITAL INPUT DI 1
(7)		Close the contact set to the “REMOTE CAL.” Remote calibration is performed.	12.34 Vol%

How to cancel

- Press the (ESC) key to cancel the operation.

Note

Automatic calibration is not performed under the following conditions.

- Warm-up is being performed.
- Contact of “Remote blow” is being input.
- Contact of “Prohibition of calibration” is being input.
- Contact of “Heater off” is being input.

7.5 All calibration (option)

Description

- Perform sensor maintenance [sensor check (setting), sensor recovery (setting)], span and zero calibration once for each sequentially by key operation.
- Actuate the solenoid valve attached to the exterior by the contact signal from the terminal block and supply standard gases sequentially. Span and zero gas calibration are automatically performed.
- If the output signal hold is set, the output signal is held to the set value during calibration. After the calibration, the hold is maintained until the time set in the measurement waiting time elapses.
- To perform sensor maintenance (sensor check, sensor recovery) during calibration, "10.4.7 Sensor check setting for calibration (option)" and "10.4.8 Sensor recovery setting for calibration (option)" are required.
  Note that the sensor recovery is performed if it is determined to be required by the sensor check.
- Refer to Sections "4.3" and "4.4" for the wiring of solenoid valves.

Procedure	Operation (example)	Executes all calibration.	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key, the all calibration performing screen appears.	CALIBRATION MENU ALL CALIBRATION
(2)	(ENTER)	Press the (ENTER) key to perform all calibration.	ALL CALIBRATION START
(3)		The value of the concentration of oxygen and the cell electromotive force are displayed while executing the all calibration.	ALL CALIBRATION 20.61 % 000.1 mV
(4)		After the all calibration is completed, the display returns to the screen on the right.	CALIBRATION MENU ALL CALIBRATION

How to cancle

- Press the (ESC) key to cancel the operation.

8. BLOWDOWN (OPTION)

In order to prevent the flow guide tube from clogging with dust contained in gas being measured, dust deposits in the flow guide tube is removed by blowing compressed air such as instrumentation air, etc. Use the blowdown function by one of the following three methods.

- (1) Manual blowdown (“8.2”), (2) Automatic blowdown (“8.3”),
  (3) Remote blowdown (“8.4”)

8.1 Preparation for blowdown

- Wiring/piping check
  Perform wiring and piping correctly referring to Item. “4.4”. Since high pressure is applied to the piping, be sure to use blind-nut type joints at connections. Special care should be taken with regard to air-tightness.
- Setting of blowdown time
  Referring to “10.3.4 Procedure for setting blowdown time”, set blowdown time.

8.2 Manual blowdown

Description

- You can perform blowdown operation once by key operation using this function.

Procedure	Operation (example)	Performing manual blowdown	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key, the manual blowdown performing screen enters.	BLOW DOWN MENU MANUAL BLOW DOWN
(2)	(ENTER)	Press the (ENTER) key to perform manual blowdown.	MANUAL BLOW DOWN ENTRY
(3)		While executing, the screen on the right appears.	MANUAL BLOW DOWN 11.11 vol%
(4)		After the calibration is completed, the display returns to the screen on the right.	BLOW DOWN MENU MANUAL BLOW DOWN

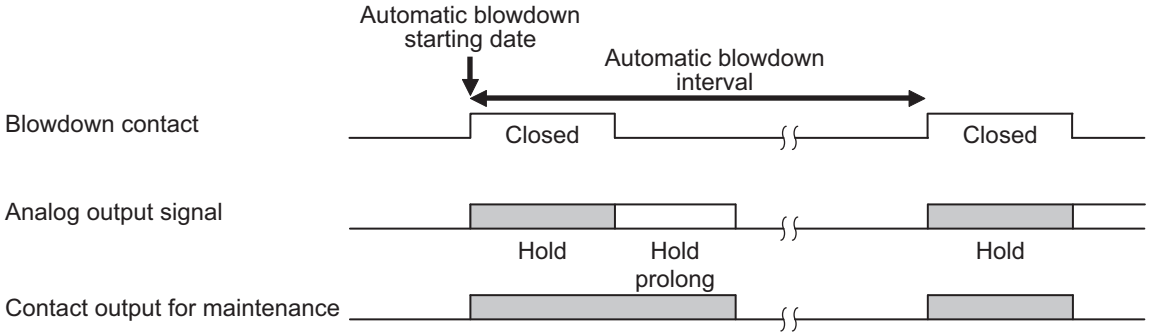
How to cancel

- Press the (ESC) key to cancel the operation.

8.3 Automatic blowdown

Description

- Blowdown operation is performed at time intervals set in advance.
- Using contact signal from the terminal block, drive the solenoid valve and remove dust by blowing instrumentation air, etc. into the flow guide tube with blowdown nozzle.
- "BLW" is displayed on the left of the measurement screen during automatic blowdown.
- If the output signal hold is set, the output signal is held to the set value before start of blowdown during blowdown. After the calibration, the hold is maintained until the time set in the measurement waiting time elapses.
- To perform automatic blowdown, "10.3.2 Date and time setting of automatic blowdown" and "10.3.3 Automatic blowdown cycle setting" and "10.3.4 Procedure for setting blowdown time" are required.



Procedure	Operation (example)	Setting the blowdown so that it is performed for 30 seconds every 24 hours from 13:00, 08/02/25	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	BLOW DOWN MENU SET AUTO BLOW
(2)	(ENTER)	Press the (ENTER) key. The auto blowdown valid/invalid setting screen appears.	SET AUTO BLOW AUTO BLOW
(3)	(▶) (ENTER)	Use the (▶) key to select the auto blowdown valid (YES). Press the (ENTER) key to set the value.	BLOW DOWN YES NO
(4)	(ENTER)	Press the (ENTER) key.	BLOW DOWN YES
(5)		The screen on the right appears.	SET AUTO BLOW AUTO BLOW
(6)	(▲) (ENTER)	Press the (▲) key to display the screen on the right and press the (ENTER) key. The date and time setting of automatic blowdown screen appears.	SET AUTO BLOW START DATE

(7)	▲ ▶	Use the ▲ and ▶ key to set the auto blowdown starting date and time. (Set the date and time of the future.)	START DATE 08/02/25 13:00
	ENTER	Press the ENTER key to set the value.	
(8)	ENTER	Press the ENTER key.	START DATE 08/02/25 13:00
(9)		The screen on the right appears.	SET AUTO BLOW START DATE
(10)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The auto setting blowdown interval screen appears.	SET AUTO BLOW AUTO BLOW CYCLE
(11)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the auto blowdown interval. Press the ENTER key to set the value.	AUTO BLOW CYCLE 24h 00m
(12)	ENTER	Press the ENTER key.	AUTO BLOW CYCLE 24h 00m
(13)		The screen on the right appears.	SET AUTO BLOW AUTO BLOW CYCLE
(14)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The setting blowdown time screen appears.	SET AUTO BLOW BLOW DOWN TIME
(15)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the blowdown time. (Common with the manual blowdown.) Press the ENTER key to set the value.	BLOW DOWN TIME 030 S
(16)	ENTER	Press the ENTER key.	BLOW DOWN TIME 030 S
(17)		The display returns to the screen on the right.	SET AUTO BLOW BLOW DOWN TIME

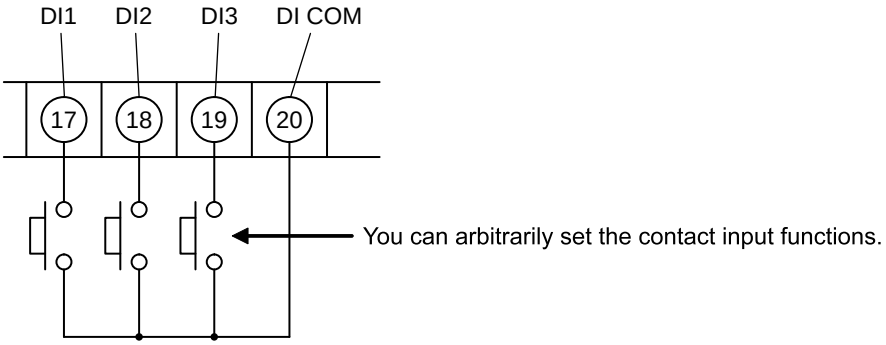
How to cancel

- Press the ESC key to cancel the operation.

8.4 Remote blowdown

You can perform blowdown by the contact input of the external terminal block.
To perform remote blowdown, install piping and wiring for the supply air and the solenoid valve according to Section 4.

(1) Set one of the contact inputs DI 1 to 3 to “Blowdown ON” in accordance with the following operation procedure.
(2) Close the contact set to the “Blowdown ON” for one second or more (depending on the settings of (17) to (19) and (20) of the terminal block).
(3) Blowdown is started. “RBL” is displayed on the left of the display panel, which disappears when the blowdown is completed.



You can arbitrarily set the contact inputs (17) to (19) and (20) of the terminal block (see “10.5.2 Contact input setting”).
Piping and wiring for the supply air and the solenoid valve shall be installed.

Description

- You can perform blowdown by the contact input using this function.
- Actuate the solenoid valve attached to the exterior by the contact signal from the terminal block and flow supply air sequentially. Blowdown is automatically performed.
- Refer to Sections “4.3” and “4.4” for the wiring of solenoid valves.

Procedure	Operation (example)	Performing remote blowdown	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key. The contact input setting screen appears.	PARAMETER MENU DIGITAL INPUT
(2)	▲ ENTER	Press the ▲ key several times and select one of DI 1 to DI 3. Press the ENTER key.	DIGITAL INPUT DI 1
(3)	ENTER	Press the ENTER key. Contact is set.	DI 1 NONE
(4)	▲ ENTER	Press the ▲ key several times and select “BLOW DOWN ON”. Press the ENTER key to set the value.	DI 1 BLOW DOWN ON

(5)	(ENTER)	Press the (ENTER) key.	DI 1 BLOW DOWN ON
(6)	(ESC)	The screen on the right appears. Press the (ESC) key several times and return to the measurement screen.	DIGITAL INPUT DI 1
(7)		Close the contact set to the “Blowdown ON.” Blowdown is performed.	12.34 Vol%

How to cancel

- Press the (ESC) key to cancel the operation.

9. MAINTENANCE AND CHECK

9.1 Checking

Please regularly maintenance, check, and use it always in good condition.
Check and remedy the following items especially.
Perform maintenance and check once every year or 2, or at time of furnace check.

	Items for check	Recommended interval, method of checking, remedy for abnormalities, etc.
Daily check	Span, zero calibration	Calibrate once every week ((Refer to "Chapter 7. CALIBRATION")
	Deterioration of packings and O-rings	If deteriorated, replace with new ones.
	Check for loose cable ground	Retighten. Replace a packing.
	Check the remain pressure in the calibration gas cylinder	Check the amount using primary pressure.
Periodic check	Clogging or corrosion of flow guide tubes	Remove the flow guide tube from the furnace wall, remove the detector and wash the flow guide tube with water.
	Clogging or corrosion of ejector type sampling prove	Remove the ejector from the furnace wall, disassemble the prove and wash it with water.
	Clogging of air outlet of ejectors	Remove the ejector from the furnace wall and clean the air outlet located in the heat insulation layer of the furnace wall.

9.2 Consumable parts

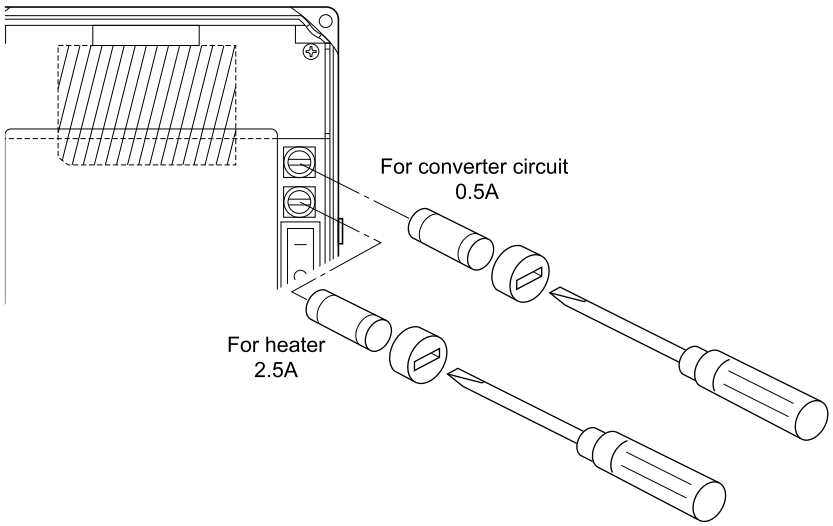
No.	Product name	Part number for order (Code to order)
1	Ceramic filter	*ZZPZFK4-TK750201P1
2	O-ring for detector	*ZZPZFK4-8552836

9.3 Spare parts

No.	Product name	Code to order
3	Replacement detector	Depends on type designation. See "12.2 Code symbols"
4	Flow guide tube	*ZZP-TK□ See [INZ-TN5ZFK8-E] for details.

9.4 Replacement of fuse

If a fuse blows, turn off the power switch, and replace the fuse after investigating the cause.
Open the front door and you can see the two fuses. The upper fuse is for protection of the converter circuit and the lower one is for protection of the heater. Take care that these fuses are different each other in the rated current.
To replace the fuse, insert a flathead screwdriver or coin into the fuse cap and turn it to the left while pressing it in order to remove the cap and replace the fuse.
Put the cap on the fuse and turn it to the right to fix it.



The specifications of the fuse

	Specifications
For converter circuit	Φ5×20 mm 0.5 A (Example: 0213, 0.5 A, manufactured by Littelfuse)
For heater	Φ5×20 mm 2.5 A (Example: 0213, 2.5 A, manufactured by Littelfuse)

Note: Use time-lag fuses.

9.5 Troubleshooting

Phenomena	Probable causes	Checking methods (normal value)	Remedy
No display	Converter fuse blown out	Check the fuse and supply voltage specification.	Replace fuse Check Power supply voltage
Indication does not change or slow response	Filter and/or flow guide tube clogged	Visual check of filter and flow guide tube for contamination or clogging. Check for loosen and gas leaks at piping connections and mounting place of detector.	Clean or replace filter Tighten pipe connections
	Sensor deterioration	Change over between zero and span gas and check if 5 minutes or longer is needed for 90% response.	Replace sensor
	Decrease in flow velocity of exhaust gas	Check response to process gas after shutting down calibration gas. Move the direction (mounting position) of "arrow" of the flow guide slightly.	Increase process gas Flow into the flow guide tube.
Temperature alarm continues for more than 10 min. after power switched ON	Break of wiring Wrong wiring Source voltage is too low.	Cable check of wiring Wiring check Check of supply voltage specification	Replacement Correct wiring Check power supply
	Break of thermocouples	Break check	Replace sensor
	Blown heater fuse	Cable check of fuse	Replace fuse
	Break in detector heater	Check heater resistance 50 to 55Ω for 115V, 200 to 250Ω for 220V (Excluding wiring resistance)	Replace sensor
Automatic calibration is not possible	Difference between calibration gas concentration and its setting	Check the set value for calibration gas concentration.	Set proper value (Refer to "10.2.7")
	Wrong parameters setting	Check automatic calibration intervals.	• Set proper parameters
	The calibration is prohibited in the contact input of the external terminal block.	Check if the calibration is not prohibited in the contact input of the external terminal block.	• Set proper parameters • Correct wiring
	The heater is set to off at the contact input of the external terminal block.	Check if the heater is set to off at the contact input of the external terminal block.	• Set proper parameters • Correct wiring
Zero and/or span alarm	Difference between calibration gas concentration and its setting or misconnection between zero and span gas	Check the set value for calibration gas concentration.	• Set proper value
		Check piping.	• Correct wiring
Indication too high or too low	Loose flange and its surroundings Deteriorated O-rings	Check for gas leaks in detector and mounting part of flow guide tube flange.	• Tighten mounting screws • Replace sensor
		Check for leaks from the outside.	• Seal
	Detector is faulty.	Check for gas leaks at calibration gas inlet. Check sensor voltage (mV) for higher or lower than other detector when flowing zero gas. (See "6.5 Oxygen detector standard output voltage")	• Tighten connectors • Replace sensor
	Abnormal detector temperature	Refer to check items for detector temperature alarm described above.	• Replace sensor
	Indication difference between dry and wet base measurement	Oxygen concentration is higher in dry base.	• Normal

Phenomena	Probable causes	Checking methods (normal value)	Remedy
Disconnection detection error	Break of thermocouples Break of sensor Wrong wiring	Cable check of wiring Wiring check	• Replace the defective parts. • Correct wiring • Turn on/off the power supply.
Range cannot be switched.	“Range setting” is set in the contact input setting.	Check if “Range setting” is set in the contact input setting.	Cancel “Range setting” in the contact input setting.

10. SETTING AND OPERATING OF PARAMETER

10.1 Measured menu

10.1.1 Display range setting screen

Description

- You can set the display range of oxygen concentration value using this function.
- Settable range: Select one of the following
  (1) "Range 1": Displayed in the range set in the range setting 1.
  (2) "Range 2": Displayed in the range set in the range setting 2.

Procedure	Operation (example)	Setting the display range to "Range 1"	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key. The display range setting screen appears.	MEASURE MENU OUTPUT RANGE
(2)	▶ ENTER	Use the ▶ key to select the range-1. Press the ENTER key to set the value.	OUTPUT RANGE RANGE1 RANGE2
(3)	ENTER	Press the ENTER key.	OUTPUT RANGE RANGE1
(4)		When it is fixed, the display returns to the screen on the right.	MEASURE MENU OUTPUT RANGE

Note

- If "Range setting" is set in the contact input setting, you cannot change the display range on this screen.

10.1.2 Decimal point position setting screen

Description

- You can set the decimal point position of full scale for oxygen concentration display using this function.
- Settable range: Select one of the following.
  (1) “00.00”: Displayed with two-digit integer and two decimal places.
  (2) “0.000”: Displayed with one-digit integer and three decimal places.

Procedure	Operation (example)	Setting the display of two-digit integer and two decimal places (Range 1)	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MEASURE MENU OUTPUT RANGE
(2)	(ENTER)	Press the (ENTER) key. The decimal point position setting screen appears.	RANGE 1 DECIMAL POINT
(3)	(▲) (ENTER)	Use the (▲) key to select the two-digit integer and two decimal places. Press the (ENTER) key to set the value.	DECIMAL POINT 00.00
(4)	(ENTER)	Press the (ENTER) key.	DECIMAL POINT 00.00
(5)		When it is fixed, the display returns to the screen on the right.	RANGE 1 DECIMAL POINT

Note

- If changing “0.000” to “00.00,” “25.00” is set as the full scale value.
- If changing “00.00” to “0.000,” “5.000” is set as the full scale value.

10.1.3 Full scale setting screen

Description

- You can set the full scale value for display of oxygen concentration value using this function.
- Settable range: If the decimal point position is set to "00.00": 02.00 to 50.00 vol%
  If the decimal point position is set to "0.000": 2.000 to 9.000 vol%

Procedure	Operation (example)	Setting the full scale value to 20.00% (Range-1)	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	MEASURE MENU OUTPUT RANGE
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The full scale setting screen appears.	RANGE 1 FULL SCALE
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the full scale value. Press the ENTER key to set the value.	FULL SCALE 20.00
(4)	ENTER	Press the ENTER key.	FULL SCALE 20.00
(5)		The display returns to the screen on the right.	RANGE 1 FULL SCALE

10.1.4 Setting screen for calculation time of maximum and minimum values appears

Description

- You can set the calculation time of maximum and minimum values of oxygen concentration value using this function.
- Settable range: 0 to 240h

Procedure	Operation (example)	Setting the calculation time of maximum and minimum values to 24 hours	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key. The setting screen for calculation time of maximum and minimum values appears.	MEASURE MENU CALCULATE TIME
(2)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the calculation time of maximum and minimum values. Press the ENTER key to set the value.	CALCULATE TIME 024 h
(3)	ENTER	Press the ENTER key.	CALCULATE TIME 024 h
(4)		When it is fixed, the display returns to the screen on the right.	MEASURE MENU CALCULATE TIME

10.2 Calibration menu

10.2.1 Automatic calibration setting (option)

Description

- You can set the automatic calibration to valid or invalid using this function.
- If changing the automatic calibration setting from valid to invalid during automatic calibration or remote calibration, the calibration is forcibly canceled.

Procedure	Operation (example)	Setting the automatic calibration to valid	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	CALIBRATION MENU SET AUTO CAL
(2)	(ENTER)	Press the (ENTER) key. The auto calibration valid/invalid setting screen appears.	SET AUTO CAL AUTO CALIBRATION
(3)	(▶) (ENTER)	Use the (▶) key to select the auto calibration valid (YES). Press the (ENTER) key to set the value.	AUTO CALIBRATION YES NO
(4)	(ENTER)	Press the (ENTER) key.	AUTO CALIBRATION YES
(5)		The display returns to the screen on the right.	SET AUTO CAL AUTO CALIBRATION

Note

- If the time for automatic calibration comes during manual treatments (calibration, blowdown, sensor check, or sensor recovery) or remote treatments (calibration, blowdown, or heater off), the treatment being performed is prioritized and the automatic calibration starts after the treatment is completed.
- If the time for automatic calibration comes at the same time with automatic blowdown, the automatic blowdown starts first and the automatic calibration starts after the automatic blowdown is completed.
- If "Prohibition of calibration" is set in the contact input setting and the contact input is on, automatic calibration is not performed.
- If disconnection is detected (O_2 sensor input, O_2 sensor thermocouple input, or thermocouple input (combustion control: option)), or a heater temperature error or A/D saturation error occurs, automatic calibration is not performed.

10.2.2 Date and time for starting automatic calibration (option)

Description

- You can set the date and time for starting automatic calibration using this function. Automatic calibration is performed in a specified cycle from a specified date and time.
- If it is invalid, the automatic calibration does not start at a specified date and time.
- Settable range: date and time in the future in the calendar

Procedure	Operation (example)	Setting the automatic calibration so that it is performed from 13:00, 08/02/25	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	CALIBRATION MENU SET AUTO CAL
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The auto calibration starting date and time setting screen appears.	SET AUTO CAL START DATE
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the auto calibration starting date and time. Press the ENTER key to set the value.	START DATE 08/01/01 00:00
(4)	ENTER	Press the ENTER key.	START DATE 08/02/25 13:00
(5)		The display returns to the screen on the right.	SET AUTO CAL START DATE

Note

- You cannot change the setting value during automatic calibration or remote calibration.
- Check that “Current date and time setting” in the parameter menu is properly set.

10.2.3 Cycle time setting of automatic calibration (option)

Description

- You can set the automatic calibration cycle using this function.
  The cycle starts from a specified date and time for automatic calibration.
- Settable range: 00d 00h to 99d 23h (h: 00 to 23)

Procedure	Operation (example)	Setting the automatic calibration so that it is performed every four days	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	CALIBRATION MENU SET AUTO CAL
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The cycle time setting of automatic calibration appears.	SET AUTO CAL AUTO CAL. CYCLE
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the auto calibration starting date and time. Press the ENTER key to set the value.	AUTO CAL. CYCLE 04 d 00 h
(4)	ENTER	Press the ENTER key.	AUTO CAL. CYCLE 04 d 00 h
(5)		The display returns to the screen on the right.	SET AUTO CAL AUTO CAL. CYCLE

Note

- You cannot change the setting value during automatic calibration or remote calibration.

10.2.4 Performing all calibration (option)

Description

- You can perform all calibration on the screen using this function.
  Zero calibration is automatically performed after the span calibration.
- If the execution of the treatment is set in "10.4.7 Sensor check setting for calibration (option)" and "10.4.8 Sensor recovery setting for calibration (option)," sensor check and sensor recovery are performed before the calibration.
  Note that the sensor recovery is performed if it is determined to be required at the sensor check.

Procedure	Operation (example)	Performing all calibration on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key, the all calibration performing screen appears.	CALIBRATION MENU ALL CALIBRATION
(2)	(ENTER)	Press the (ENTER) key to perform all calibration.	ALL CALIBRATION START
(3)		Oxygen concentration value and cell electromotive force are displayed during all calibration.	ALL CALIBRATION 20.61 % 000.1 mV
(4)		After the all calibration is completed, the display returns to the screen on the right.	CALIBRATION MENU ALL CALIBRATION

How to cancel

- Press the (ESC) key to cancel the operation.

10.2.5 Performing a manual span calibration

Description

- Before starting span calibration, the operator shall supply span gas to the detector and check that the display is stabilized.

Procedure	Operation (example)	Performing span calibration on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key, the manual span calibration screen appears.	CALIBRATION MENU MANUAL SPAN CAL.
(2)	ENTER	Press the ENTER key to perform manual span calibration. If supplying calibration gas manually (without the auto-calibration function) The operator shall open the span gas valve manually and adjust the flow rate to 1.5 ± 0.5 L/min. If your detector has the auto-calibration function, you can activate the external solenoid valve using the contact output signal at the terminal block.	MANUAL SPAN CAL. START
(3)		Oxygen concentration value and cell electromotive force are displayed. Wait until the oxygen concentration is stabilized.	MANUAL SPAN CAL. 20.61 % 000.1 mV
(4)	ENTER	Press the ENTER key to determine the span calibration factor. During the process, the oxygen concentration value and cell electromotive force are highlighted.	MANUAL SPAN CAL. 20.61 % 000.1 mV
(5)		After the calibration is completed, the display returns to the screen on the right.	CALIBRATION MENU MANUAL SPAN CAL.
(6)		If the operator opened the span gas valve manually, close the valve.	

How to cancel

- Press the ESC key to cancel the operation.
- After the cancellation, be sure to close the valves of span gas.

10.2.6 Performing a manual zero calibration

Description

- Before starting zero calibration, the operator shall supply zero gas to the detector and check that the display is stabilized.

Procedure	Operation (example)	Performing zero calibration on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key, the manual zero calibration screen appears.	CALIBRATION MENU MANUAL ZERO CAL.
(2)	(ENTER)	Press the (ENTER) key to perform manual zero calibration. If supplying calibration gas manually (without the auto-calibration function) The operator shall open the zero gas valve manually and adjust the flow rate to 1.5 ± 0.5 L/min. If your detector has the auto-calibration function, you can activate the external solenoid valve using the contact output signal at the terminal block.	MANUAL ZERO CAL. START
(3)		Oxygen concentration value and cell electromotive force are displayed. Wait until the oxygen concentration is stabilized.	MANUAL ZERO CAL. 2.01 % 053.9 mV
(4)	(ENTER)	Press the (ENTER) key to determine the zero calibration factor. During the process, the oxygen concentration value and cell electromotive force are highlighted.	MANUAL ZERO CAL. 2.01 % 053.9 mV
(5)		After the calibration is completed, the display returns to the screen on the right.	CALIBRATION MENU MANUAL ZERO CAL.
(6)		The operator shall close the zero gas valve manually.	

How to cancel

- Press the (ESC) key to cancel the operation.
- After the cancellation, be sure to close the valves of zero gas.

10.2.7 Calibration gas setting

Description

- Set calibration gas concentration (span/zero calibration gas concentrations).
  Use the calibration gas concentration 1 for the range 1, and the calibration gas concentration 2 for the range 2.
- Use normal air (atmosphere) as a span calibration gas and set its concentration to 20.600% O_2/N_2.
- Settable range: Span calibration gas 00.010 to 50.000 %O_2/N_2
  Zero calibration gas 00.010 to 25.000 %O_2/N_2

Procedure	Operation (example)	Setting the span/zero calibration gas concentrations (Range 1)	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	CALIBRATION MENU CAL. GAS (RANGE 1)
(2)		The set content is displayed now.	SPAN ZERO 20.600% 02.000%
(3)	(▲) (▶) (ENTER)	Use the (▲) and (▶) key to change the calibration gas concentrations. Press the (ENTER) key to set the value.	SPAN ZERO 20.600% 02.000%
(4)	(ENTER)	The set content is displayed. Press the (ENTER) key.	SPAN ZERO 20.600% 02.000%
(5)		The display returns to the screen on the right.	CALIBRATION MENU CAL. GAS (RANGE 1)

Note

- You cannot change the setting value during automatic calibration or remote calibration.
- Set with span calibration gas concentrations ≥ zero calibration gas concentrations.

10.2.8 Calibration waiting setting (option)

Description

- Set the waiting time from supply of calibration gas to start of calibration.
  (Set the time so that the calibration gas becomes stable before the calibration.)
- Settable range: 10 to 300sec.

Procedure	Operation (example)	Setting the wait time to start of calibration to 20 seconds	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	CALIBRATION MENU CAL. WAIT TIME
(2)	▲ ▶ ENTER	The currently set content is displayed. Use the ▲ and ▶ key to change the wait time. Press the ENTER key to set the value.	CAL. WAIT TIME 020 S
(3)	ENTER	Press the ENTER key.	CAL. WAIT TIME 020 S
(4)		The display returns to the screen on the right.	CALIBRATION MENU CAL. WAIT TIME

Note

- You cannot change the setting value during automatic calibration or remote calibration.

10.2.9 Calibration error clear

Description

- You can clear the errors occurred during calibration using this function.
  If an error occurs during calibration, an error display (Er4, Er5) and abnormal contact output (close) continues until the next calibration is properly completed.
- Clear the error display on the measurement screen and open the abnormal contact output.
- Error log information is not cleared.

Procedure	Operation (example)	Clearing a calibration error	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key. The calibration error clear screen appears.	CALIBRATION MENU CAL. ERROR CLEAR
(2)	ENTER	Press the ENTER key. (The calibration error is not cleared yet.)	CAL. ERROR CLEAR YES
(3)	ENTER	Press the ENTER key. (Calibration error cleared.)	CAL. ERROR CLEAR YES?
(4)		The display returns to the screen on the right.	CALIBRATION MENU CAL. ERROR CLEAR

10.2.10 Operation setting screen of calibration range

Description

- During calibration, you can select single or common range for the calibration factor using this function.
- Settable range: Select one of the following.
  (1) "Range interlock": Performs calibration of the range that is currently displayed and sets the calibration factors of the other ranges to the same value as above.
  (2) "Display range": Performs calibration of the range that is currently displayed.

Procedure	Operation (example)	Setting the calibration range to range interlock	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key. The operation setting screen of calibration range appears.	CALIBRATION MENU CURRENT
(2)	▶ ENTER	Use the ▶ key to select the range interlock. Press the ENTER key to set the value.	ABOUT CAL. RANGE BOTH CURRENT
(3)	ENTER	Press the ENTER key.	ABOUT CAL. RANG BOTH
(4)		When it is fixed, the display returns to the screen on the right.	CALIBRATION MENU CURRENT

10.3 Blowdown menu (option)

10.3.1 Automatic blowdown setting

Description

- You can set the automatic blowdown to valid or invalid using this function.
- If changing the automatic blowdown setting from valid to invalid during automatic blowdown, the blowdown is forcibly canceled.

Procedure	Operation (example)	Setting the automatic blowdown to valid	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	BLOW DOWN MENU SET AUTO BLOW
(2)	ENTER	Press the ENTER key. The auto blowdown valid/invalid setting screen appears.	SET AUTO BLOW BLOW DOWN
(3)	▶ ENTER	Use the ▶ key to select the auto blowdown valid (YES). Press the ENTER key to set the value.	BLOW DOWN YES NO
(4)	ENTER	Press the ENTER key.	BLOW DOWN YES
(5)		The display returns to the screen on the right.	SET AUTO BLOW BLOW DOWN

Note

- If the time for automatic calibration comes during manual treatments (calibration, blowdown, sensor check, or sensor recovery) or remote treatments (calibration, blowdown, or heater off), the treatment being performed is prioritized and the automatic calibration starts after the treatment is completed.
- If the time for automatic blowdown comes at the same time with automatic calibration, the automatic blowdown starts first.
- If disconnection is detected (O_2 sensor input, O_2 sensor thermocouple input, or thermocouple input (combustion control: option)), or heater temperature error or A/D saturation error occurs, automatic calibration is not performed.

10.3.2 Date and time setting of automatic blowdown

Description

- You can set the date and time for starting automatic blowdown using this function. Automatic blowdown is performed in a specified cycle from a specified date and time.
- If it is invalid, automatic blowdown does not start at a specified date and time.
- Settable range: date and time in the future in the calendar

Procedure	Operation (example)	Setting the date and time for starting automatic blowdown to 13:00, 08/02/25	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	BLOW DOWN MENU SET AUTO BLOW
(2)	ENTER	Press the ENTER key. The date and time setting of automatic blowdown screen appears.	SET AUTO BLOW START DATE
(3)	▲ ▶	Use the ▲ and ▶ key to set the automatic blowdown starting date and time screen.	START DATE 08/02/25 13:00
	ENTER	Press the ENTER key to set the value.	
(4)	ENTER	Press the ENTER key.	START DATE 08/02/25 13:00
(5)		The display returns to the screen on the right.	SET AUTO BLOW START DATE

Note

- You cannot change the setting value during automatic blowdown or remote blowdown.
- Check that “Current date and time setting” in the parameter menu is properly set.

10.3.3 Automatic blowdown cycle setting

Description

- You can set the automatic blowdown cycle using this function.
  The cycle starts from a specified date and time for automatic blowdown.
- Settable range: 00h 00m to 99h 59m (m: 00 to 59)

Procedure	Operation (example)	Setting automatic blowdown cycle to 24 hours.	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	BLOW DOWN MENU SET AUTO BLOW
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The auto blowdown cycle setting screen appears.	SET AUTO BLOW AUTO BLOW CYCLE
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to select the auto blowdown cycle. Press the ENTER key to set the value.	AUTO BLOW CYCLE 24 h 00 m
(4)	ENTER	Press the ENTER key.	AUTO BLOW CYCLE 24 h 00 m
(5)		The display returns to the screen on the right.	SET AUTO BLOW AUTO BLOW CYCLE

Note

- You cannot change the setting value during automatic blowdown or remote blowdown.
- Set the blowdown cycle value larger than the blowdown time.

10.3.4 Procedure for setting blowdown time

Description

- You can set the blowdown time using this function (common with manual blow down).
- Settable range: 0 to 999 sec.

Procedure	Operation (example)	Setting blowdown time to 30 seconds.	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	BLOW DOWN MENU SET AUTO BLOW
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The procedure for setting blowdown time screen appears.	SET AUTO BLOW BLOW DOWN TIME
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the blowdown time. Press the ENTER key to set the value.	BLOW DOWN TIME 030 s
(4)	ENTER	Press the ENTER key.	BLOW DOWN TIME 030 s
(5)		The display returns to the screen on the right.	SET AUTO BLOW BLOW DOWN TIME

Note

- You cannot change the setting value during automatic blowdown or remote blowdown.
- Set the blowdown cycle value smaller than the blowdown time.

10.3.5 Perfoming manual blowdown

Description

- You can perform blowdown on the screen using this function.

Procedure	Operation (example)	Performing blowdown on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key, the manual blowdown performing screen appears.	BLOW DOWN MENU MANUAL BLOW DOWN
(2)	(ENTER)	Press the (ENTER) key to perform manual blowdown.	MANUAL BLOW DOWN START
(3)		Oxygen concentration value is displayed during manual blowdown.	MANUAL BLOW DOWN 11.11 vol%
(4)		After the calibration is completed, the display returns to the screen on the right.	BLOW DOWN MENU MANUAL BLOW DOWN

How to cancel

- Press the (ESC) key to cancel the operation.

10.4.1 Error log display

Description

- You can display an error log on the screen using this function.
- A latest piece of error information is displayed first.
  The maximum of 12 pieces of error information are saved.
  Press the (▲) key to display the older pieces of error information.
  The latest piece of error information is displayed next to the oldest piece of error information.
- The oldest piece of error information is overwritten by a new one.

Procedure	Operation (example)	Displaying an error log on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MAINTE MENU ERROR LOG
(2)	(▶)	Use the (▶) key to select the error log screen.	ERROR LOG DISP CLEAR
(3)	(ENTER)	Press the (ENTER) key, the latest error log appears.	YY/MM/DD HH:MM **********
(4)	(▲)	Press the (▲) key to display the previous piece of error log information.	YY/MM/DD HH:MM **********
(5)	(ESC)	Press the (ESC) key, the display returns to the screen on the right.	ERROR LOG DISP CLEAR
(6)	(ESC)	Press the (ESC) key again to return to the screen on the right.	MAINTE MENU ERROR LOG

Error logs

Display message	Status
Sensorline Error	Sensor line disconnection of the zirconia oxygen sensor was detected.
TC-line Error	Temperature control line disconnection of the zirconia oxygen sensor was detected.
Sub temp. Error	Line disconnection of the thermocouple for combustion control was detected.
Warm-up Error	Warm-up was not completed within the warm-up monitoring time (45 minutes). • Warm-up is properly completed if the heater temperature of the zirconia oxygen sensor becomes the control temperature (800°C) ± 1°C and stable for one minute.
Cell temp. Error	Heater temperature exceeds the specified range (800°C ± 70°C)
Span gas Error	• The concentration of the calibration span gas being supplied is not stable. (In a discrimination treatment of stability, the error of ± 0.2% or more compared to the value in the previous treatment continues.)
Zero gas Error	• The concentration of the calibration zero gas being supplied is not stable. (In a discrimination treatment of stability, the error of ± 0.2% or more compared to the value in the previous treatment continues.)
Span cal. Error	Span calibration failed. (Calibration factor could not be determined.)
Zero cal. Error	Zero calibration failed. (Calibration factor could not be determined.)
Sensor Error	An error was detected in the A/D conversion of oxygen concentration value of the zirconia oxygen sensor. (260 mV or more, –50 mV or less)
A/D data Error	An error was detected in the A/D conversion of oxygen concentration value of the zirconia oxygen sensor. (260 mV or more, –50 mV or less)

10.4.2 Clearing error logs

Description

- You can clear all error logs saved using this function.

Procedure	Operation (example)	Clearing all error logs saved	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MAINTE MENU ERROR LOG
(2)	(▶)	Use the (▶) key to select the error log clear screen.	ERROR LOG DISP CLEAR
(3)	(ENTER)	Press the (ENTER) key to clearing error logs. (However, it has not been deleted yet.)	CLEAR ERROR LOG YES
(4)	(ENTER)	The screen is displayed again to check. Press the (ENTER) key to clear all the error logs.	CLEAR ERROR LOG YES?
(5)		After the processing is completed, the display changes to the menu screen.	ERROR LOG DISP CLEAR
(6)	(ESC)	Press the (ESC) key again to return to the screen on the right.	MAINTE MENU ERROR LOG

10.4.3 Alarm log display

Description

- You can display alarm logs on the screen using this function.
- A latest piece of alarm information is displayed first.
  The maximum of 12 pieces of alarm information are saved.
  Press the (▲) key to display the older pieces of alarm information.
  The latest piece of alarm information is displayed next to the oldest piece of alarm information.
- The oldest piece of alarm information is overwritten by a new one.

Procedure	Operation (example)	Displaying alarm logs on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MAINTE MENU ALARM LOG
(2)	(▶)	Use the (▶) key to select the alarm log display screen.	ALARM LOG DISP CLEAR
(3)	(ENTER)	Press the (ENTER) key, the latest alarm log appears.	YY/MM/DD HH:MM **********
(4)	(▲)	Press the (▲) key to display the previous piece of alarm log information.	YY/MM/DD HH:MM **********
(5)	(ESC)	Press the (ESC) key, the display returns to the screen on the right.	ALARM LOG DISP CLEAR
(6)	(ESC)	Press the (ESC) key again to return to the screen on the right.	MAINTE MENU ALARM LOG

Alarm logs

Display message	Status
High alarm	Oxygen concentration value exceeded a specified upper limit.
Low alarm	Oxygen concentration value exceeded a specified lower limit.
Hi-High alarm	Oxygen concentration value exceeded a specified Hi-High limit.
Low-Low alarm	Oxygen concentration value exceeded a specified Low-Low limit.

10.4.4 Clearing alarm logs

Description

- You can clear all alarm logs using this function.

Procedure	Operation (example)	Clearing all alarm logs saved	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MAINTE MENU ALARM LOG
(2)	(▶)	Use the (▶) key to select the alarm log clear screen.	ALARM LOG DISP CLEAR
(3)	(ENTER)	Press the (ENTER) key to perform clearing alarm logs. (However, it has not been deleted yet.)	CLEAR ALARM LOG YES
(4)	(ENTER)	The screen is displayed again to check. Press the (ENTER) key to clear all the alarm logs.	CLEAR ALARM LOG YES?
(5)		After the processing is completed, the display changes to the menu screen.	ALARM LOG DISP CLEAR
(6)	(ESC)	Press the (ESC) key again to return to the screen on the right.	MAINTE MENU ALARM LOG

10.4.5 Operation log display

Description

- You can display operation logs on the screen using this function.
- A latest piece of operation information is displayed first.
  The maximum of 12 pieces of operation information are saved.
  Press the (▲) key to display the older pieces of operation information.
  The latest piece of operation information is displayed next to the oldest piece of operation information.
- The oldest piece of operation information is overwritten by a new one.

Procedure	Operation (example)	Displaying operation logs on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MAINTE MENU OPERATION LOG
(2)	(▶)	Use the (▶) key to select the operation log display screen.	OPERATION LOG DISP CLEAR
(3)	(ENTER)	Press the (ENTER) key, the latest operation log appears.	YY/MM/DD HH:MM **********
(4)	(▲)	Press the (▲) key to display the previous piece of operation log information.	YY/MM/DD HH:MM **********
(5)	(ESC)	Press the (ESC) key, the display returns to the screen on the right.	OPERATION LOG DISP CLEAR
(6)	(ESC)	Press the (ESC) key again to return to the screen on the right.	MAINTE MENU OPERATION LOG

Operation logs

Display message	Status
Auto cal.	Automatic calibration was performed.
All calibration	All calibration was performed.
Manual span cal.	Manual span calibration was performed.
Manual zero cal.	Manual zero calibration was performed.
M sensor check	Manual sensor check was performed.
M sensor recover	Manual sensor recovery was performed.
Auto blow down	Automatic blowdown was performed.
Manual blow down	Manual blowdown was performed.
Prohibit cal.	Calibration was prohibited by contact input.
Heater off	Heater was turned off by contact input.
Cancel Auto cal.	Automatic calibration was forcibly canceled.
Cancel all cal.	All calibration was forcibly canceled.
Cancel span cal.	Manual span calibration was forcibly canceled.
Cancel zero cal.	Manual zero calibration was forcibly canceled.
Cancel zr-check	Manual sensor check was forcibly canceled.
Cancel zr-recover	Manual sensor recovery was forcibly canceled.
Cancel A-blow	Automatic blowdown was forcibly canceled.
Cancel M-blow	Manual blowdown was forcibly canceled.
Remote blow down	Blowdown was performed by contact input.
Remote cal.	Calibration was performed by contact input.
Remote Aout hold	Analog output hold was performed by contact input.
Remote reset	Calculations of maximum and minimum of oxygen concentration values were reset by contact input.
Cancel R-cal.	Remote calibration was forcibly canceled.

10.4.6 Clearing operation logs

Description

- You can clear all operation logs saved using this function.

Procedure	Operation (example) / Key operation	Clearing all operation logs saved / Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	MAINTE MENU OPERATION LOG
(2)	▶	Use the ▶ key to select the operation log clear screen.	OPERATION LOG DISP CLEAR
(3)	ENTER	Press the ENTER key to perform clearing operation logs. (However, it has not been deleted yet.)	CLEAR OPERAT. LOG YES
(4)	ENTER	The screen is displayed again to check. Press the ENTER key to clear all the operation logs.	CLEAR OPERAT. LOG YES?
(5)		After the processing is completed, the display changes to the menu screen.	OPERATION LOG DISP CLEAR
(6)	ESC	Press the ESC key again to return to the screen on the right.	MAINTE MENU OPERATION LOG

10.4.7 Sensor check setting for calibration (option)

Description

- You can set if a sensor check is performed for calibration using this function.

Procedure	Operation (example)	Making a setting so that a sensor check is performed for calibration	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MAINTE MENU CAL. CELL MAINTE
(2)	(ENTER)	Press the (ENTER) key. The sensor check setting for calibration screen appears.	CAL. CELL MAINTE SENSOR CHECK
(3)	(▶) (ENTER)	Use the (▶) key to select the sensor check valid (YES). Press the (ENTER) key to set the value.	SENSOR CHECK YES NO
(4)	(ENTER)	Press the (ENTER) key.	SENSOR CHECK YES
(5)		The display returns to the screen on the right.	CAL. CELL MAINTE SENSOR CHECK
(6)	(ESC)	Press the (ESC) key again to return to the screen on the right.	MAINTE MENU CAL. CELL MAINTE

10.4.8 Sensor recovery setting for calibration (option)

Description

- You can set if a sensor recovery is performed for calibration using this function.
  Note that the sensor recovery is performed only if it is determined to be required at the sensor check.
- This function is performed only if valid is selected in the sensor check setting for calibration.

Procedure	Operation (example)	Making a setting so that sensor recovery is performed for calibration	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	MAINTE MENU CAL. CELL MAINTE
(2)	(▲)	Use the (▲) key to select the sensor recovery setting screen for calibration.	CAL. CELL MAINTE SENSOR RECOVER
(3)	(▶)	Use the (▶) key to select the sensor recovery valid (YES).	SENSOR RECOVER YES NO
(4)	(ENTER)	Press the (ENTER) key to set the value.	SENSOR RECOVER YES
(5)		After the setting is completed, the display returns to the screen on the right.	CAL. CELL MAINTE SENSOR RECOVER
(6)	(ESC)	Press the (ESC) key again to return to the screen on the right.	MAINTE MENU CAL. CELL MAINTE

10.4.9 Performing a manual sensor check

Description

- Supply zero calibration gas to the detector in order to calculate the internal impedance R of the sensor.
- If the internal impedance R is more than 100 Ω, perform the sensor recovery process.

Procedure	Operation (example)	Performing a sensor check on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key, the manual sensor check performing screen appears.	MAINTE MENU SENSOR CHECK
(2)	ENTER	Press the ENTER key to perform manual sensor check. If supplying calibration gas manually (without the auto-calibration function) The operator shall open the span gas valve manually and adjust the flow rate to 1.5 ± 0.5 L/min. If your detector has the auto-calibration function, you can activate the external solenoid valve using the contact output signal at the terminal block.	SENSOR CHECK START
(3)		Oxygen concentration value and cell electromotive force are displayed. Wait until the oxygen concentration is stabilized.	SENSOR CHECK 2.01 % 053.9 mV
(4)	ENTER	Press the ENTER key to determine the span calibration factor. During the process, the sensor impedance is displayed.	SENSOR CHECK 50 Ω
(5)		After the calibration is completed, the display returns to the screen on the right.	SENSOR CHECK START
(6)		If the operator opened the span gas valve manually, close the valve.	

How to cancel

- Press the ESC key to cancel the operation.
- After the cancellation, be sure to close the valves of zero gas.

Note

- You cannot measure an oxygen concentration during sensor check.

10.4.10 Performing manual sensor recovery

Description

- Apply an alternating current to the sensor if the internal impedance R > 100 Ω in a sensor diagnosis. If R ≤ 100 Ω, this process cannot be performed.

Procedure	Operation (example)	Performing sensor recovery on the screen	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key, the manual sensor recovery performing screen appears.	MAINTE MENU SENSOR RECOVER
(2)	ENTER	Press the ENTER key to perform manual sensor recovery. If supplying calibration gas manually (without the auto-calibration function) The operator shall open the zero gas valve manually and adjust the flow rate to 1.5 ± 0.5 L/min. If your detector has the auto-calibration function, you can activate the external solenoid valve using the contact output signal at the terminal block.	SENSOR RECOVER START
(3)		Oxygen concentration value and cell electromotive force are displayed. Wait until the oxygen concentration is stabilized.	SENSOR RECOVER 2.01 % 053.9 mV
(4)	ENTER	Press the ENTER key to perform the sensor recovery process. During the process, the treating method is displayed.	SENSOR RECOVER AC
(5)		After the calibration is completed, the display returns to the screen on the right.	SENSOR RECOVER START
(6)		If the operator opened the zero gas valve manually, close the valve.	

How to cancel

- Press the ESC key to cancel the operation.
- After the cancellation, be sure to close the valves of zero gas.

Note

- You cannot measure an oxygen concentration during sensor check.

10.4.11 Cell internal resistance display

Description

- You can display the latest cell internal resistance of the zirconia oxygen sensor in a sensor check, using this function.

Procedure	Operation (example) / Key operation	Displaying an internal resistance of the zirconia oxygen sensor Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	MAINTE MENU CELL RESISTOR
(2)	ESC	Press the ESC key.	CELL RESISTOR 50 Ω
(3)		The display returns to the screen on the right.	MAINTE MENU CELL RESISTOR

10.4.12 Maintenance mode setting

Description

- You can set the maintenance mode to valid or invalid with this function.
- If the maintenance mode is set to valid, the analog output signal is held at the set value (see "10.5.10 Hold value setting.") and the contact output for maintenance of the external contact is on. The data portion of the measurement screen flickers.

Procedure	Operation (example)	Setting the maintenance mode to valid	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key, the maintenance mode setting screen appears.	MAINTE MENU MAINTENANCE MODE
(2)	▶ ENTER	Use the ▶ key to select the maintenance mode valid (YES). Press the ENTER key to set the value.	MAINTENANCE MODE YES NO
(3)	ENTER	Press the ENTER key.	MAINTENANCE MODE YES
(4)		The display returns to the screen on the right.	MAINTE MENU MAINTENANCE MODE

Note

- If an error occurs while the maintenance mode is enabled, error handling is prioritized.
- If the analog output hold function (error hold) is enabled, the analog output signal is held at the value set at the hold value setting (error hold).
- The data portion of the measurement screen flickers and is highlighted.

10.4.13 Password setting

Description

- You can set a password for switching the “Key lock function” valid /invalid, which is to prevent unauthorized people from making various setting or operating the unit manually (modification, etc.)
  Note: Refer to “Setting of key lock” Paragraph (“10.5.16”).
- When you set the “new password” you desire, the screen transits to the password authentication screen automatically.
  After you input the “old password" in the password authentication screen, the new password will be registered.
- The factory-set password is “0000”.
  An authorized person should manage the set password for remembrance’ sake.
- Settable value: 4 digits from 0 to 9

Procedure	Operation (example)	Setting to change from old password “9999” to new password “0000”	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	MAINTE MENU PASSWORD
(2)	▲ ▶	Use the ▲ key and the ▶ key to input the new password.	NEW PASSWORD 0123
(3)	ENTER	Press the ENTER key.	OLD PASSWORD 0000
(4)	▲ ▶	Use the ▲ key and the ▶ key to input the old password.	OLD PASSWORD 9999
(5)	ENTER	The new password is displayed by pressing the ENTER key.	NEW PASSWORD 0123
(6)	ENTER	Press the ENTER key to go back to the screen on the right.	MAINTE MENU PASSWORD

10.4.14 PID auto tuning

Description

- Heater temperature of the detector is PID controlled.
  Optimize each value of P (proportion), I (integration) and D (derivation) under the environment that the unit is installed.
  Note: Each value of P, I and D has been set at shipping. If temperature is not controllable under that environment, execute PID auto tuning.
- Execute PID auto tuning during measurement.
  Measured value and analog output get to be unstable during PID auto tuning, because of making control temperature up and down.
  PID auto tuning is a part of maintenance that an analog output can be a hold value (Refer to the paragraph "10.5.9").
- PID auto tuning is not executed during auto calibration or automatic blowdown.
  (You can not start PID auto tuning at the same time as them.)
- Auto calibration or automatic blowdown is not executed during PID auto tuning, and it is executed after PID auto tuning is over.
- Operation logs of PID auto tuning are not stored. (Refer to the paragraph "10.4.5").

Procedure	Operation (example)	Execute PID auto tuning from the screen	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key to display the PID AUTO TUNING START screen.	MAINTE MENU PID AUTO TUNING
(2)	(ENTER)	Press the (ENTER) key to start PID auto tuning.	PID AUTO TUNING START
(3)		Temperature to be displayed changes during PID auto tuning.	PID AUTO TUNING ***℃
(4)		When PID auto tuning is finished automatically, the display returns to the screen on the right.	MAINTE MENU PID AUTO TUNING

How to cancel

- Press the (ESC) key to cancel PID auto tuning.
  If you cancel PID auto tuning, each value of P, I and D is to be the value before tuning.

10.5 Parameter menu

10.5.1 Current date and time setting

Description

- You can set a current date and time for the unit using this function.
- Settable range: date and time in the future in the calendar

Procedure	Operation (example)	Setting the current date and time to 13:00, 08/02/25	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU DATE SET
(2)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the date and time. Press the ENTER key to set the value.	DATE SET 08/02/25 13:00
(3)	ENTER	Press the ENTER key.	DATE SET 08/02/25 13:00
(4)		The display returns to the screen on the right.	PARAMETER MENU DATE SET

10.5.2 Contact input setting

Description

- You can set the functions for the contact inputs 1 to 3 using this function.
- Settable range: Select one of the following

(1) [NONE] : Performs no treatment by contact input.
(2) [BLOW DOWN ON] : Performs blowdown by contact input.
(Switch OFF to ON to perform blowdown.)
(3) [HEATER OFF] : Turn off the heater by contact input.
(OFF／ON：Heater ON／Heater OFF)
(4) [PROHIBIT CAL.] : Sets if calibration is prohibited or valid by contact input.
(OFF/ON: Calibration is valid/prohibited.)
(5) [REMOTE CAL.] : Performs all calibration by contact input.
(Switch OFF to ON to perform calibration.)
(6) [REMOTE HOLD] : Holds the AO by contact input.
(OFF/ON: not held/held)
(7) [CALCULATE REST] : Resets maximum and minimum calculations of O_2 by contact input.
(Switch OFF to ON to perform calibration.)
(8) [OUTPUT RANGE] : Switches the range by contact input.
(OFF／ON: Range-1/Range-2)

Note) The functions other than "NONE" cannot be set for multiple contacts.

Procedure	Operation (example)	Setting the blowdown function for the contact input 1	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU DIGITAL INPUT
(2)	▲ ENTER	Use the ▲ key to select the contact input 1 setting screen. Press the ENTER key to set the value. (Also follow this procedure for the contact inputs 2 and 3.)	DIGITAL INPUT DI 1
(3)	▲	Use the ▲ key to select the function for contact input 1.	DI 1 NONE
(4)	ENTER	The item selected is highlighted. Press the ENTER key to set the value.	DI 1 BLOW DOWN ON
(5)	ENTER	Press the ENTER key.	DI 1 BLOW DOWN ON
(6)		The display returns to the screen on the right.	DIGITAL INPUT DI 1

10.5.3 Selection of alarm contact output

Description

- You can set the alarm conditions for alarm contact output using this function.
- Settable range: Select one of the following.
  - (1) [ALARM NONE] : Alarm contact output is not performed.
  - (2) [HIGH ALARM] : Alarm contact output is performed when an high limit alarm occurs.
  - (3) [LOW ALARM] : Alarm contact output is performed when an lower limit alarm occurs.
  - (4) [HH ALARM] : Alarm contact output is performed when an HH limit alarm occurs.
  - (5) [LL ALARM] : Alarm contact output is performed when an LL limit alarm occurs.
  - (6) [H/L ALARM] : Alarm contact output is performed when an high or lower limit alarm occurs.
  - (7) [HH/LL ALARM] : Alarm contact output is performed when an HH or LL limit alarm occurs.

Procedure	Operation (example)	Setting the lower limit alarm function for alarm contact output	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU DO ALARM SET
(2)		The selection of alarm contact output setting screen appears.	DO ALARM SET ALARM NONE
(3)	▲ ENTER	Use the ▲ key to select the low alarm. Press the ENTER key to set the value.	DO ALARM SET LOW ALARM
(4)	ENTER	Press the ENTER key.	DO ALARM SET LOW ALARM
(5)		The display returns to the screen on the right.	PARAMETER MENU DO ALARM SET

10.5.4 High limit setting of oxygen concentration

Description

- You can set the high limit of oxygen concentration using this function.
  Use the oxygen concentration alarm 1 for the range 1, and the oxygen concentration alarm 2 for the range 2.
- Settable range: 0.001 to 55.000 vol%

Procedure	Operation (example)	Setting the high limit of oxygen concentration to "50.000 vol%" (Range 1)	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU OXYGEN ALARM 1
(2)	▲ ENTER	Use the ▲ key to select the oxygen concentration high limit value setting screen, and press the ENTER key.	OXYGEN ALARM 1 HIGH ALARM
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the oxygen concentration high limit value. Press the ENTER key to set the value.	HIGH ALARM 50.000 vol%
(4)	ENTER	Press the ENTER key.	HIGH ALARM 50.000 vol%
(5)	ESC	Press the ESC key.	OXYGEN ALARM 1 HIGH ALARM
(6)		The display returns to the screen on the right.	PARAMETER MENU OXYGEN ALARM 1

Note

- A setting error occurs if the following condition is not satisfied:
  "HH limit of oxygen concentration" ≥ "high limit of oxygen concentration" ≥ "Lower limit of oxygen concentration" ≥ "LL limit of oxygen concentration"

10.5.5 Lower limit setting of oxygen concentration

Description

- You can set the lower limit of oxygen concentration using this function.
  Use the oxygen concentration alarm 1 for the range 1, and the oxygen concentration alarm 2 for the range 2.
- Settable range: 0.001 to 55.000 vol%

Procedure	Operation (example)	Setting the lower limit of oxygen concentration to "00.020 vol%" (Range 1)	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU OXYGEN ALARM 1
(2)	▲ ENTER	Use the ▲ key to select the oxygen concentration lower limit value setting screen, and press the ENTER key.	OXYGEN ALARM 1 LOW ALARM
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the oxygen concentration lower limit value. Press the ENTER key to set the value.	LOW ALARM 00.020 vol%
(4)	ENTER	Press the ENTER key.	LOW ALARM 00.020 vol%
(5)	ESC	Press the ESC key.	OXYGEN ALARM 1 LOW ALARM
(6)		The display returns to the screen on the right.	PARAMETER MENU OXYGEN ALARM 1

Note

- A setting error occurs if the following condition is not satisfied:
  "HH limit of oxygen concentration" ≥ "high limit of oxygen concentration" ≥ "Lower limit of oxygen concentration" ≥ "LL limit of oxygen concentration"

10.5.6 HH limit setting of oxygen concentration

Description

- You can set the HH limit of oxygen concentration using this function.
  Use the oxygen concentration alarm 1 for the range 1, and the oxygen concentration alarm 2 for the range 2.
- Settable range: 0.001 to 55.000 vol%

Procedure	Operation (example)	Setting the HH limit of oxygen concentration to "55.000 vol%" (Range 1)	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU OXYGEN ALARM 1
(2)	▲ ENTER	Use the ▲ key to select the oxygen concentration HH limit value setting screen, and press the ENTER key.	OXYGEN ALARM 1 H-HIGH ALARM
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the oxygen concentration HH limit value. Press the ENTER key to set the value.	H-HIGH ALARM 55.000 vol%
(4)	ENTER	Press the ENTER key.	H-HIGH ALARM 55.000 vol%
(5)	ESC	Press the ESC key.	OXYGEN ALARM 1 H-HIGH ALARM
(6)		The display returns to the screen on the right.	PARAMETER MENU OXYGEN ALARM 1

Note

- A setting error occurs if the following condition is not satisfied:
  "HH limit of oxygen concentration" ≥ "High limit of oxygen concentration" ≥ "Lower limit of oxygen concentration" ≥ "Low-Low limit of oxygen concentration"

10.5.7 LL limit setting of oxygen concentration

Description

- You can set the LL limit of oxygen concentration using this function.
  Use the oxygen concentration alarm 1 for the range 1, and the oxygen concentration alarm 2 for the range 2.
- Settable range: 0.001 to 55.000 vol%

Procedure	Operation (example)	Setting the Low-Low limit of oxygen concentration to "00.010 vol%" (Range 1)	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU OXYGEN ALARM 1
(2)	▲ ENTER	Use the ▲ key to select the oxygen concentration LL limit value setting screen, and press the ENTER key.	OXYGEN ALARM 1 L-LOW ALARM
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the oxygen concentration LL limit value. Press the ENTER key to set the value.	L-LOW ALARM 00.010 vol%
(4)	ENTER	Press the ENTER key.	L-LOW ALARM 00.010 vol%
(5)	ESC	Press the ESC key.	OXYGEN ALARM 1 L-LOW ALARM
(6)		The display returns to the screen on the right.	PARAMETER MENU OXYGEN ALARM 1

Note

- A setting error occurs if the following condition is not satisfied:
  "HH limit of oxygen concentration" ≥ "High limit of oxygen concentration" ≥ "Lower limit of oxygen concentration" ≥ "LL limit of oxygen concentration"

10.5.8 Hysteresis Setting

Description

- You can set the hysteresis for alarm condition of oxygen concentration.
  Use the oxygen concentration alarm 1 for the range 1, and the oxygen concentration alarm 2 for the range 2.
  Perform the setting using the percentage (%) of the range compared to the full scale.
- Settable range: 0 to 20 %

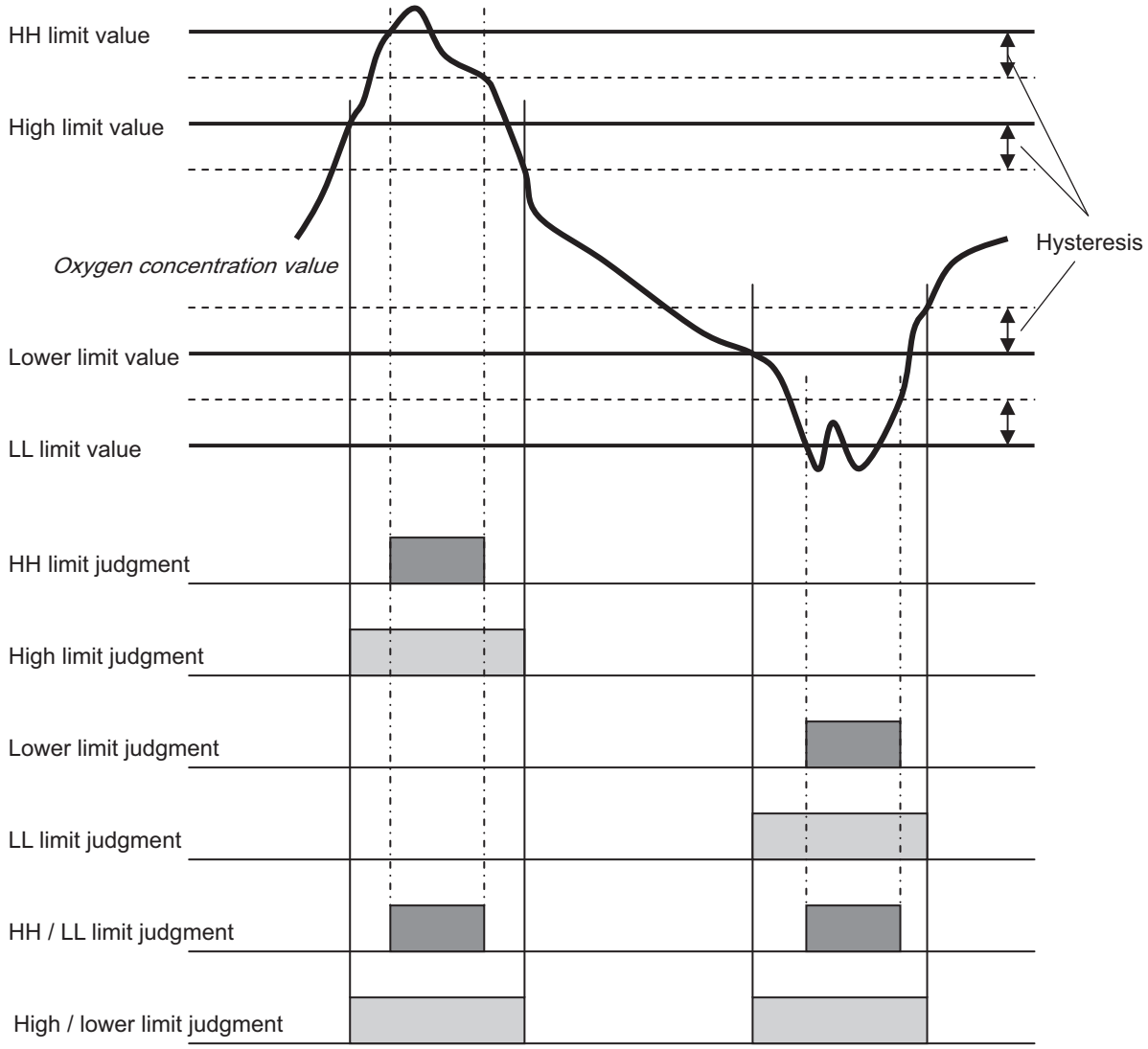
Procedure	Operation (example)	Setting the hysteresis for alarm condition of oxygen concentration to "20%" (Range 1)	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU OXYGEN ALARM 1
(2)	▲ ENTER	Use the ▲ key to select the hysteresis setting screen, and press the ENTER key.	OXYGEN ALARM 1 HYSTERESIS
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the hysteresis. Press the ENTER key to set the value.	HYSTERESIS 20 %
(4)	ENTER	Press the ENTER key.	HYSTERESIS 20 %
(5)	ESC	Press the ESC key.	OXYGEN ALARM 1 HYSTERESIS
(6)		The display returns to the screen on the right.	PARAMETER MENU OXYGEN ALARM 1

Hysteresis:

If the value fluctuates around the condition value, there is a possibility that alarms occur frequently. When determining alarms, set a hysteresis width for the condition in order to prevent chattering.

For alarm check, set the percentage (%) of the range compared to the full scale as hysteresis width (see the figure below).

This is common among “HH limit value,” “High limit value,” “Lower limit value,” and “LL limit value.”



10.5.9 Hold treatment setting (maintenance hold)

Description

- You can set if the analog output hold function is valid or invalid using this function.
- If the analog output hold function is valid, the value set for the analog output (see "10.5.10 Hold value setting (maintenance hold)") is held at the value set for analog output when the following treatment is performed.
  - ・Calibration (Auto, All, Manual, Remote)
  - ・Blowdown (Auto, Manual, Remote)
  - ・Sensor diagnosis, Sensor recovery process, PID auto tuning
  - ・While the maintenance mode is set to "Valid."

Procedure	Operation (example)	Setting the analog output hold function to valid	
	Key operation	Description	Displayed message (LCD)
(1)	(ENTER)	Display the screen on the right in accordance with the key operation summary and press the (ENTER) key.	PARAMETER MENU AO HOLD (MAINTE)
(2)	(ENTER)	Press the (ENTER) key. The analog output hold setting screen appears.	AO HOLD (MAINTE) OUTPUT HOLD
(3)	(▶) (ENTER)	Use the (▶) key to select the output hold valid (YES). Press the (ENTER) key to set the value.	OUTPUT HOLD YES NO
(4)	(ENTER)	Press the (ENTER) key.	OUTPUT HOLD YES
(5)		The display returns to the screen on the right.	AO HOLD (MAINTE) OUTPUT HOLD

Note

- If an error occurs while the analog output hold function (error hold) is set to "Valid," error hold processing is prioritized.
- Analog output signal during warm-up is held at 0% (4 mA/0 V).

10.5.10 Hold value setting (maintenance hold)

Description

- Using this function, you can set (select) the output value of analog output signal when the analog output hold function (maintenance hold) is enabled.
- If the maintenance mode is set to "Valid," analog output signal is held at the value set in this procedure.
- Settable range: Select one of the following.
  (1) [0%] : Held at 0% (4 mA/0 V)..
  (2) [100%] : Held at 100% (20 mA/1 V).
  (3) [Last value] : Held at the value immediately before the value for analog hold.
  (4) [Setting value] : Held at the value set as the "10.5.11 Setting of hold setting value (maintenance hold)".

Procedure	Operation (example)	Setting the output value of analog output hold to "0%"	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU AO HOLD (MAINTE)
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The analog output hold value setting screen appears.	AO HOLD (MAINTE) OUTPUT SELECT
(3)	▲ ENTER	Use the ▲ key to select the hold value. Press the ENTER key to set the value.	OUTPUT SELECT 0%
(4)	ENTER	Press the ENTER key.	OUTPUT SELECT 0%
(5)		The display returns to the screen on the right.	AO HOLD (MAINTE) OUTPUT SELECT

10.5.11 Setting of hold setting value (maintenance hold)

Description

- Using this function, you can set the output value of analog output signal to an arbitrary value when the analog output hold function (maintenance hold) is enabled.
  This function is to set the output value of an analog output at a percentage (%) of the full-scale value, when "setting value" is selected and specified on the "10.5.10 Hold value setting (maintenance hold)."
- Settable range: 0 to 100 %

Procedure	Operation (example)	Setting the output value of analog output hold to "000%"	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU AO HOLD (MAINTE)
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The hold setting value setting screen appears.	AO HOLD (MAINTE) HOLD VALUE
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the hold value. Press the ENTER key to set the value.	HOLD VALUE 000 %
(4)	ENTER	Press the ENTER key.	HOLD VALUE 000 %
(5)		The display returns to the screen on the right.	AO HOLD (MAINTE) HOLD VALUE

10.5.12 Setting of measurement recovery time (maintenance hold)

Description

- This function is to set the recovery time (hold of extension) from the analog output hold function (maintenance hold).
- Settable range: 0 to 300 sec.

Procedure	Operation (example)	Setting the time for extension of hold to “10 seconds”	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU AO HOLD (MAINTE)
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The measurement recovery time setting screen appears.	AO HOLD (MAINTE) MEAS. WAIT TIME
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the measurement recovery time. Press the ENTER key to set the value.	MEAS. WAIT TIME 010 S
(4)	ENTER	Press the ENTER key.	MEAS. WAIT TIME 010 S
(5)		The display returns to the screen on the right.	AO HOLD (MAINTE) MEAS. WAIT TIME

10.5.13 Hold treatment setting (error hold)

Description

- Using this function, you can set whether the analog output hold function is valid or invalid when an error occurs.
- If the analog output hold function (error hold) is set to valid, analog output signal is held at the set value (see "10.5.14 Hold value setting (error hold)") if an error occurs.

Procedure	Operation (example)	Setting the analog output hold function to valid	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU AO HOLD (ERROR)
(2)	ENTER	Press the ENTER key. The analog output hold setting screen appears.	AO HOLD (ERROR) OUTPUT HOLD
(3)	▶ ENTER	Use the ▶ key to select the output hold valid (YES). Press the ENTER key to set the value.	OUTPUT HOLD YES NO
(4)	ENTER	Press the ENTER key.	OUTPUT HOLD YES
(5)		The display returns to the screen on the right.	AO HOLD (ERROR) OUTPUT HOLD

Note

- If an error occurs while the analog output hold function (error hold) is set to "Valid," error hold processing is prioritized.
- Analog output signal during warm-up is held at 0% (4 mA/0 V).

10.5.14 Hold value setting (error hold)

Description

- Using this function, you can set (select) the output value of analog output signal when the analog output hold function (error hold) is enabled.
- If the maintenance mode is set to "Valid," analog output signal is held at the value set in this procedure.
- Settable range: Select one of the following.
  (1) [0%] : Held at 0% (4 mA/0 V).
  (2) [100%] : Held at 100% (20 mA/1 V).
  (3) [Last value] : Held at the value immediately before the value for analog hold.
  (4) [Setting value] : Held at the value set as the "10.5.15 Setting of hold setting value (error hold)".

Procedure	Operation (example)	Setting the output value of analog output hold to "0%"	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU AO HOLD (ERROR)
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The analog output hold value setting screen appears.	AO HOLD (ERROR) OUTPUT SELECT
(3)	▲ ENTER	Use the ▲ key to select the hold value. Press the ENTER key to set the value.	OUTPUT SELECT 0%
(4)	ENTER	Press the ENTER key.	OUTPUT SELECT 0%
(5)	ENTER	Press the ENTER key to return to the screen on the right.	AO HOLD (ERROR) OUTPUT SELECT

10.5.15 Setting of hold setting value (error hold)

Description

- Using this function, you can set the output value of analog output signal to an arbitrary value when the analog output hold function (error hold) is enabled.
- This function is enabled if "Setting value" is set at "10.5.14 Hold value setting (error hold)."
- Set the output value of analog output signal as a percentage (%) of the full-scale value of the display range. 0% is equivalent to 0 vol% (4 mA/0 V) and 100 % is to the full-scale value (20 mA/1 V).
- Settable range: 0 to 100 %

Procedure	Operation (example)	Setting the output value of analog output hold to "000%"	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU AO HOLD (ERROR)
(2)	▲ ENTER	Press the ▲ key to display the screen on the right and press the ENTER key. The hold setting value setting screen appears.	AO HOLD (ERROR) HOLD VALUE
(3)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the hold value. Press the ENTER key to set the value.	HOLD VALUE 000 %
(4)	ENTER	Press the ENTER key.	HOLD VALUE 000 %
(5)	ENTER	Press the ENTER key to return to the screen on the right.	AO HOLD (ERROR) HOLD VALUE

10.5.16 Setting of key lock

Description

- Authorized person can set if the key lock is valid or invalid using this function.
  You need a “password” to make a setting if the key lock is valid or invalid.
  Note: Refer to “Password setting” (Paragraph “10.4.13”).
- If the key lock is valid, you cannot make settings and manual operation (manual calibration, manual browdown, etc.). However, you can see the screen transition and set values.

Procedure	Operation (example)	Setting the key lock to valid (Password is assumed to be “0123”).	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU KEY LOCK
(2)	▶	Use the ▶ key to select the key lock valid (YES) or invalid (No).	KEY LOCK YES NO
(3)	ENTER	Press the ENTER key.	INPUT PASSWORD 0000
(4)	▲ ▶	Use the ▲ key and the ▶ key to input the password.	INPUT PASSWORD 0123
(5)	ENTER	Press the ENTER key.	KEY LOCK YES
(6)	ENTER	Press the ENTER key to return to the screen on the right.	PARAMETER MENU KEY LOCK

10.5.17 Station number setting

Description

- You can set the station number of the unit for MODBUS communication using this function.
- Settable range: 0 to 99

Procedure	Operation (example)	Setting the station number to 01	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU STATION NO
(2)	▲ ▶ ENTER	Use the ▲ and ▶ key to set the station number. Press the ENTER key to set the value.	STATION NO 01
(3)	ENTER	Press the ENTER key.	STATION NO 01
(4)		The display returns to the screen on the right.	PARAMETER MENU STATION NO

10.5.18 Adjustment screen for analog output 0%

Description

- You can adjust the analog output 0% using this function.

Procedure	Operation (example)	Adjusting the analog output 0% (4 mA)	
	Key operation	Description	Displayed message (LCD)
(1)		Connect the ammeter to the analog output terminals (5) – (6).	
(2)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU A-OUT ADJUST
(3)	ENTER	Press the ENTER key. The analog output 0% adjustment screen appears.	A-OUT ADJUST ANALOG OUT 0%
(4)	▶ ▲	Adjust the analog output with the ▶ and ▲ keys. Switch between "DOWN" and "UP" with the ▶ key. Adjust the value to 4 mA with the ▲ key, checking the analog output with the ammeter.	ADJUST ****** 0% DOWN
	ENTER	Press the ENTER key to set the value.	
(5)		The display returns to the screen on the right.	A-OUT ADJUST ANALOG OUT 0%
(6)		Remove the ammeter connected to the analog output terminals (5) – (6).	

10.5.19 Adjustment screen for analog output 100%

Description

- You can adjust the analog output 100% using this function.

Procedure	Operation (example)	Adjusting the analog output 100% (20 mA)	
	Key operation	Description	Displayed message (LCD)
(1)		Connect the ammeter to the analog output terminals (5) – (6).	
(2)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU A-OUT ADJUST
(3)	ENTER	Press the ENTER key. The analog output adjustment screen appears.	A-OUT ADJUST ANALOG OUT 0%
(4)	▲ ENTER	Press the ▲ key. Press the ENTER key. The analog output 100% adjustment screen appears.	A-OUT ADJUST ANALOG OUT 100%
(5)	▶ ▲ ENTER	Adjust the analog output with the ▶ and ▲ keys. Switch between “DOWN” and “UP” with the ▶ key. Adjust the value to 20 mA with the ▲ key, checking the analog output with the ammeter. Press the ENTER key to set the value.	ADJUST ****** 100% DOWN
(6)		The display returns to the screen on the right.	A-OUT ADJUST ANALOG OUT 0%
(7)		Remove the ammeter connected to the analog output terminals (5) – (6).	

10.5.20 Fuel coefficient setting (option)

Description

- You can set the fuel coefficient [k], which is for calculation of combustion efficiency, using this function.
- Settable range : 0.00 to 1.99

Procedure	Operation (example)	Setting the fuel coefficient [k] to 0.73.	
	Key operation	Description	Displayed message (LCD)
(1)	ENTER	Display the screen on the right in accordance with the key operation summary and press the ENTER key.	PARAMETER MENU FUEL COEFF.
(2)	▲ ▶	Use the ▲ key and the ▶ key to input the fuel coefficient.	FUEL COEFF. 0.73
(3)	ENTER	Press the ENTER key to fix.	FUEL COEFF. 0.73
(4)	ENTER	Press the ENTER key to return to the screen on the right.	PARAMETER MENU FUEL COEFF.

Calculation and display of combustion efficiency

- Using the following formula, calculate the combustion efficiency E.

Combustion efficiency E [%] =100 – Fuel coefficient [k]

- $\dfrac{\text{Temperature of flue gases [K]}}{\text{Standard oxygen concentration value [vol\%]} - \text{Measured oxygen concentration value [vol\%]}}$

Note 1: Fuel coefficient [k] is according to the fuel used.
Refer to the table below.

Note 2: Temperature of flue gases should be measured separately.
Connect the electromotive force signal of the thermocouple type temperature detector (R-type) to this unit.

Note 3: The standard oxygen concentration value is to be 20.8 [vol%].

Note 4: When the internal calculation result of the combustion efficiency [E] exceeds 0 [%] ≤ E ≤ 100 [%], ＊＊＊＊＊% is displayed.

Natural gas	k = 0.66
Oil	k = 0.7
Bituminous coal	k = 0.73

10.6 Factory menu

10.6.1 Password setting screen

Description

- You can input the password for authorization authentication in this screen in order to execute the factory setting menu.
  Customers cannot execute the factory setting menu.

11. HOW TO CHANGE THE SETTING

11.1 How to change the setting of converter ZKM depending on detector type

You do not need to change the setting of the converter for ZFK2 (thermocouple R).

The detectors for ZFK5 and thermocouple K cannot be used.

If you need to change the setting, please contact our service representatives.

Note

A wrong operation may alter the factory-adjustment value to disable measurement. Therefore, carry out operations while observing the cautionary instructions.

12. SPECIFICATIONS

12.1 Specifications

General Specifications

Measuring object: Oxygen in noncombustible gas
Measuring method:
Directly insert type zirconia system
Measuring range: 0 to 2 ··· 0 to 50 vol% O_2
2 ranges available in 1 vol% $O_{2\ steps}$
Repeatability: Within ±0.5%FS
Linearity: Within ±2%FS
Response time: Within 4 to 7 sec, for 90% (from calibration gas inlet)
Warmup time: approx. 10 min
Analog output: 4 to 20mA DC (allowable load resistance less than 500Ω) or 0 to 1V DC (output resistance more than 100Ω)
Power supply: Rated voltage;
100 to 120V AC (operating voltage 90 to 132V AC)
200 to 240V AC (operating voltage 190 to 264V AC)
Rated frequency; 50/60Hz
Power consumption:
Maximum 240VA (Detector: approx. 200VA, Converter: approx. 40VA)
Normal 70VA (Detector: approx. 50VA, Converter: approx. 20VA

Detector Specifications (ZFKE)

Measured gas temperature:
Flow guide tube system; −10 to +600°C (for general-use, corrosive gas)
Measured gas pressure:
−3 to +3kPa (−306 to +306mmH_2O)
Flow guide tube: With or without blow-down nozzle
Flange; JIS5K 65A FF
(JIS5K-80AFF for high particulate gas)
Insertion length; 0.3, 0.5, 0.75, 1m
Other: See. Code Symbols
Ejector (general-use):
Probe for vacumming up measured gas to detector (option)
Operating temperature:
−10 to +60°C for Primary detecting element
125°C or less at detector flange surface with power applied
Storage temperature:
Sensing element: −20 to +70°C
Structure: Dust/rain-proof structure(IEC IP66 equivalent)
Flame proof: See Table 1.
Filter: SUS316 (filtering accuracy 60μm)
Main materials of gas-contacting parts:
Detector; Zirconia, SUS316, platinum
Flow guide tube; SUS316
Calibration gas inlet:
ø6mm tube join or ø1/4-inch tube join (as specified)
Reference gas inlet (option):
ø6mm tube join or ø1/4-inch tube join (as specified)
Detector mounting:
Horizontal plane ±45°, ambient surrounding air should be clean.
Outer dimensions: (L × max. dia.) 215mm × 164mm (detector)
Mass (approx.) {weight}:
Detector; 3.0kg
Flow guide tube (for corrosive gas, 1m); 6kg
Finish color: Case: Silver and SUS metallic color
Cover: Blue
Ejector air inlet flow rate:
5 to 10 L/min
Calibration gas flow:
1.5 to 2 L/min
Blowdown air inlet pressure:
200 to 300kPa {2 to 3 kgf/cm²}

Table 1

	Detector
TIIS	Exd IIB T4
NEPSI	EExd IIC T5 Ex II2G

Converter specification (ZKME)

Concentration value indication:
Digital indication in 4 digits
Contact output signal:
(1) Contact specification; 6 points, 1a 250V AC/3A or 30V DC/3A
(2) Contact function;
- Under maintenance
- Under blowdown Note3)
- Span calibrating gas
- Zero calibration gas
- Instrument anomalies Note1)
- Alarm Note2)

Note1) The following Instrument errors (1) Thermocouples break (2) Sensor break (3) Temperature fault (4) Calibration fault (5) Zero/span adjustment fault (6) Output error turn the contact-ON
Note2) Alarm selects just one as mentioned below (1) High (2) Low (3) Upper and Lower (4) High-high (5) Low-low, it turns ON while operating.
Note3) Under blow down is available in case of option, and it turns ON while operating.

Contact input signal:

(1) Contact specification; 3points (the following option)
ON; 0V (10mA or less), OFF; 5V

(2) Contact function;

- External hold
- Calculation reset
- Heater OFF
- Blow down (option)
- Inhibition of calibration
- Calibration start
- Range change

Calibration method:

(a) Manual calibration with key operation

(b) Auto. calibration (option)
Calibration cycle; 00 day 00 hour to 99 days 23 hours

(c) All calibration

Calibration gas:

- Range settings
  Zero gas; 0.010 to 25.00% O_2
  Span gas: 0.010 to 50.00% O_2
- Recommended calibration gas concentration
  Zero gas; 0.25 to 2.0% O_2
  Span gas; 20.6 to 21.0% O_2
  (oxygen concentration in the air)

Blowdown: (option) A function for blowing out with compressed air dust that has deposited in the flow guide tube. Blowdown can be performed for a predetermined time and at predetermined intervals.
Blowdown cycle; 00 hour 00 minute to 99 hours 59 minutes
Blowdown time; 0 minute 00 second to 0 minutes 999 seconds

Output signal hold:

Output signal is held during calibration, processing recoverable sensor,processing diagnosis of sensor, warm-up, PID auto tuning, under set up maintenance mode "available" and blowdown. The hold function can also be released.

Valve and flow meter (option): Selects zero or span gas during manual zero or span calibration.

Communication function:

RS-485 (MODBUS) (option)

Combustion efficiency display (option):

When you select this display, "rich mode display" will be an simultaneous display. This function calculates and displays combustion efficiency from oxygen concentration and measured gas temperature.
Thermocouple (R) is required for temperature measurement.

Operating temperature:

–20 to +55°C

Operating humidity:

95% RH or less, non condensing

Storage temperature:

–30 to +70°C

Storage humidity: 95% RH or less, non condensing

Construction: Dust-proof, rainproof construction (corresponding to IP65)

Explosion proof: See Table 2

Material: Aluminum case

Outer dimensions (H x W x D):

470 X 326 X 211mm (IP65)

Mass {weight}: IP65: Approx.22kg (excluding cable and detector)

Finish color: Case: Silver
Cover: blue

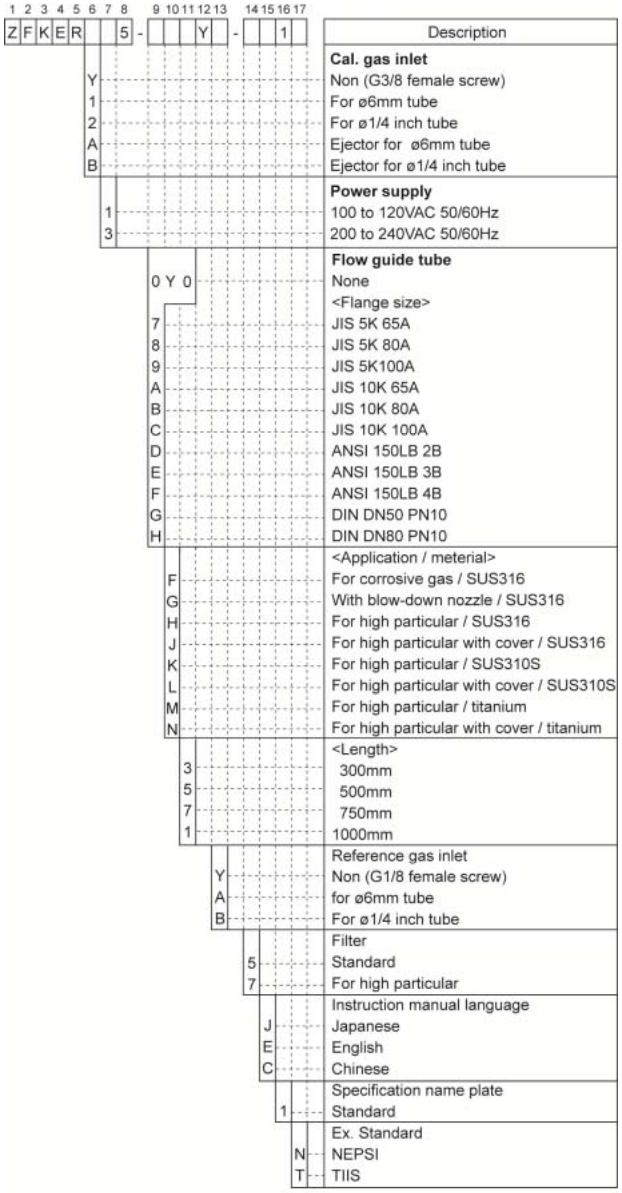
Mounting method: Mounted flush on panel

Table 2

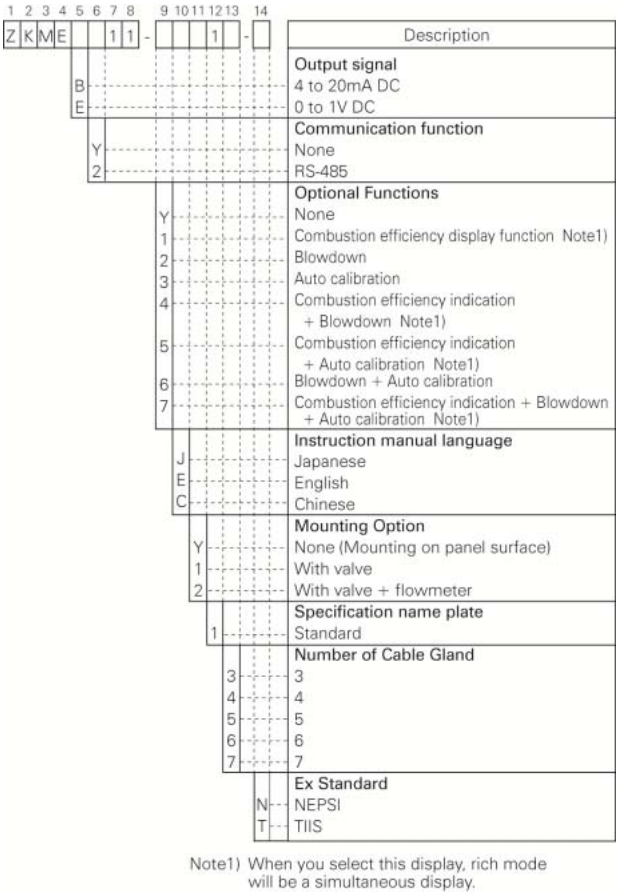
	Converter
TIIS	Exd IIB T6
NEPSI	EExd IIC T6 Ex II2G

12.2 Code symbols

<Detector>

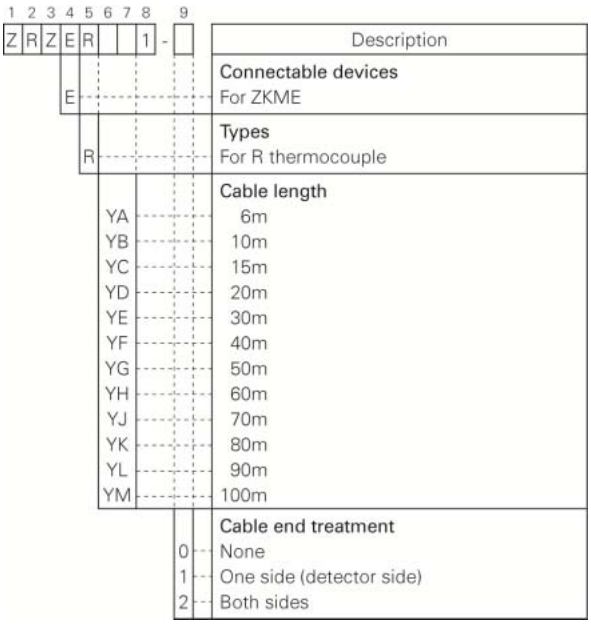


<Converter>



Note1) When you select this display, rich mode will be a simultaneous display.

〈Exclusive-special cable〉



<Replacement Detector element>

Power supply	Code symbols
100 to 120V AC	ZFK8YY15-0Y0YY-0YY
200 to 240V AC	ZFK8YY35-0Y0YY-0YY

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